

# Architectural Wall Products Guide Specifications

**Western States Metal Roofing**  
**901 W. Watkins St.**  
**Phoenix, AZ 85007**  
**PH: 602-495-0048**  
**FX: 602-261-7726**

## FORMED METAL WALL PANELS

This Guide Specification is to be used to develop an office master specification for a project. In either case, this Guide Specification must be edited to fit the conditions of use. Particular attention should be given to the deletion of inapplicable provisions. Include necessary items related to a particular project. Include appropriate requirements where blank spaces have been provided.

### PART 1 – GENERAL

#### 1.1 RELATED DOCUMENTS

- A. Drawings and other contract documents, listed in the agreement between the Owner and Contractor, apply to this section.

#### 1.2 SUMMARY

- A. Section includes:
  - 1. Preformed metal wall panels.
  - 2. Preformed metal soffit panels.

#### 1.3 ADMINISTRATIVE REQUIREMENTS

- A. Pre-installation Conference: Conduct conference at project site.
- B. Coordination:
  - 1. Coordinate sizes and locations of roof curbs, equipment supports, and roof penetrations with actual equipment provided.
  - 2. Coordinate metal panel installation with rain drainage work, flashing, trim, construction of soffits, and other adjoining work to provide a leak proof, secure, and noncorrosive installation.

#### 1.4 SUBMITTALS

- A. Product Data:

1. Include construction details, material descriptions, dimensions of individual components and profiles and finishes for each type of panel and accessory.
- B. Shop Drawings:
1. Include fabrication and installation layouts of metal panels; details of edge conditions, joints, panel profiles, corners, anchorages, attachment system, trim, flashings, closures, accessories and special details.
  2. Accessories: Include details of the flashing, trim, and anchorage systems, at a scale of not less than 1-1/2 inches per 12 inches.
- C. Samples for Initial Selection: For each type of metal panel indicated with factory- applied color finishes.
- D. Samples for Verification: For each type of exposed finish required, prepared on samples of size indicated below:
1. Metal Panels: 12 inches long by actual panel width. Include fasteners, closures, and other metal panel accessories.
- E. Qualification Data: For Installer.
- F. Product Test Reports: For each product, for tests performed by a qualified testing agency.
- G. Filed quality – control reports.
- H. Sample Warranties: No Warranties: A 606 – 4 Weathering Steel

## 1.5 QUALITY ASSURANCE

- A. Installer Qualifications: An entity that employs installers and supervisors who are trained and approved by manufacturer.
- B. Mockups: Build mockup; to verify selections made under sample submittals and to demonstrate aesthetic effects and set quality standards for fabrication and installation.

## 1.6 DELIVERY, STORAGE AND HANDLING

- A. Deliver components, metal panels and other manufactured items so as not to be damaged or deformed. Package metal panels for protection during transportation and handling.
- B. Store metal panels in a manner to prevent bending, warping, twisting and surface damage.
- C. Stack metal panels horizontally on platforms or pallets, covered with suitable weather tight and ventilated covering. Store metal panels to ensure dryness with positive slope for drainage of water. Do not store metal panels in contact with other materials that might cause staining, denting or other surface damage.
- D. Retain strippable protective covering on metal panels during installation.

## 1.7 FIELD CONDITIONS

- A. Weather Limitations: Proceed with installation only when existing and forecasted weather conditions permit assembly of metal panels to be performed according to manufacturers' written instructions and warranty requirements.

## PART 2 – PRODUCTS

### 2.1 MANUFACTURER

- A. Western States Decking, Inc., DBA - Western States Metal Roofing, 901 W. Watkins St., Phoenix, AZ 85007; Ph: (877) 787-5467, Fax: (602) 261-7726.

Email: [sales@cortenroofing.com](mailto:sales@cortenroofing.com)  
Website: [www.cortenroofing.com](http://www.cortenroofing.com)

- B. Substitutions: In accordance with contract documents.

### 2.2 METAL WALL PANELS

- A. Flush- Profile: Formed with vertical panel edges and a flat pan between panel edges; with flush joint between panels.
  - 1. Panel Designation: Western Wave ® Panel
  - 2. Steel Sheet:A 606-4 Weathering Steel:ASTM A 606-04 High Strength Low Alloy Weathering Steel
    - a. Nominal Thickness: [22 gauge]
  - 3. Panel Width: [**16 inches**]
  - 4. Panel Height: Nominal 7/8” inch

### 2.3 ACCESSORIES

- A. Panel Accessories: Provide components required for a complete, weather tight panel system including trim, copings, fasciae, mullions, sills, corner units, clips, flashings, sealants, gaskets, fillers, closure strips, and similar items. Match material and finish of metal panels unless otherwise indicated.
  - 1. Closures: Provide closures at eaves and rakes, fabricated of same metal as metal panels.
  - 2. Backing Plates: Provide metal backing plates at panel end splices, fabricated from material recommended by manufacturer.
  - 3. Closure Strips: Closed- cell, expanded, cellular, rubber, or cross linked, polyolefin- foam or closed cell laminated polyethylene; minimum 1 inch thick, flexible closure strip; cut or

pre-molded to match metal panel profile. Provide closure strips where indicated or necessary to ensure weather tight construction.

- B. Flashing and Trim: Provide flashing and trim formed from same material as metal panels as required to seal against weather and to provide finished appearance. Finish flashing and trim with same finish systems adjacent metal panels.
- C. Panel Fasteners: Self-tapping screws designed to withstand design loads. Provide exposed fasteners with heads matching color of metal panels by means of plastic caps or factory-applied coating. Provide EPDM or PVC sealing washers for exposed fasteners.
- D. Panel Sealants: Provide sealant type recommended by manufacturers that are compatible with panel materials, are non-staining and do not damage panel finish.
- E. Metal Protection: Where dissimilar metals contact each other or corrosive substrates, protect against galvanic.

## 2.4 FABRICATION

- A. General: Fabricate and finish metal panels and accessories at the factory, by manufacturers standard procedures and processes, as necessary to fulfill indicated performance requirements demonstrated by laboratory testing. Comply with indicated profiles and with dimensional and structural requirements.
- B. Provide panel profile, including major ribs and intermediate stiffening ribs, if any, for full length of panel.
- C. Sheet Metal Flashing and Trim: Fabricate flashing and trim to comply with manufacturer's recommendations and recommendation in SMACNA's "Architectural Sheet Metal Manual" that apply to design, dimensions, metal, and other characteristics of item indicated.

## 2.5 FINISHES

- A. Protect mechanical and painted finishes on exposed surfaces from damage by applying a strippable, temporary protective covering before shipping.
- B. Appearance of Finished Work: Variations in appearance of abutting or adjacent pieces are acceptable if they are within one-half of the range of approved Samples. Noticeable variations in same piece are unacceptable. Variations in appearance of other components are acceptable if they are within the range of approved Samples and are assembled or installed to minimize contrast.
- C. Steel Panels and Accessories:
  - 1. A 606 – 4 Weathering Steel or Stainless Steel

## PART 3- EXECUTION

### 3.1 EXAMINATION

- A. Examine substrates, area, and conditions, with installer present, for compliance with requirements for installation tolerances, metal panel supports, and other conditions affecting performance of the work.
  - 1. Examine wall framing to verify that girths, angles, channels, studs, and other structural panel support members and anchorage have been installed within alignment tolerance required by metal wall panel manufacturer.
  - 2. Examine solid roof sheathing to verify that sheathing joints are supported by framing or blocking and that installation is within flatness tolerances required by metal roof panel manufacture.
    - a. Verify that air or water-resistive barriers have been installed over sheathing or backing substrate to prevent air infiltration or water penetration.
- B. Examine roughing-in for components and systems penetrating metal panels to verify actual locations of penetrations relative to seam locations of metal panels before installation.
- C. Proceed with installation only after unsatisfactory conditions have been corrected.

### 3.2 PREPARATION

- A. Miscellaneous Supports; Install sub framing, furring and other miscellaneous panel support members and anchorage according to ASTM C 754 and metal panel manufacturer's written recommendations.

### 3.3 METAL PANEL INSTALLATION

- A. General: Install metal panels according to manufacturer's written instructions in orientation, sizes, and locations indicated. Install panels perpendicular to supports unless otherwise indicated. Anchor metal panels and other components of the work securely in place, with provisions for thermal and structural movement.
- B. Fasteners:
  - 1. Steel Panels: Use stainless-steel fasteners for surfaces exposed to the exterior; use stainless steel fasteners for surfaces exposed to the interior.
- C. Metal Protection: Where dissimilar metals contact each other or corrosive substrates, protect against galvanic.
- D. Lap-Seam Metal Panels: Fasten metal panels to supports with fasteners at each lapped joint at location and spacing recommended by manufacturer.
  - 1. Lap ribbed or fluted sheets one full rib. Apply panels and associated items true to line for neat and weather tight enclosure.

2. Provide metal backed washers under heads of exposed fasteners bearing on weather side of metal panels.
  3. Locate and space exposed fasteners in uniform vertical and horizontal alignment. Use proper tools to obtain controlled uniform compression for positive seal without rupture of washer.
  4. Install screw fasteners with power tools having controlled torque adjusted to compress Washer tightly without damage to washer, screw threads or panels. Install screws in predrilled holes.
  5. Flash and seal pans with weather closures at perimeter of all openings.
- E. Accessory Installation: install accessories with positive anchorage to building and weather tight Mounting, and provide for thermal expansion. Coordinate installation with flashings and other components.
1. Install components, required for a complete metal panel system including trim, copings, corners, seam covers, flashings, sealants, gaskets, fillers, closure strips and similar items. Provide types indicated by metal wall panel manufacturer; or, if not indicated, provide types recommended by metal panel manufacturer.
- F. Flashing and Trim: Comply with performance requirements manufacturer's written installation instructions, and SMACNA's "Architectural Sheet Metal Manual." Provide concealed fasteners where possible, and set units true to line and level. Install work with laps, joints and seams that are permanently watertight.
1. Install exposed flashing and trim that is without buckling and tool marks, and that is true to line and levels indicated, with exposed edges folded back to form hems. Install sheet metal flashing and trim to fit substrates and achieve waterproof performance.
  2. Expansion Provisions: Provide for thermal expansion of exposed flashing and trim. Space movement joint at a maximum of 10 feet with no joints allowed within 24 inches of corner or intersection. Where lapped expansion provisions cannot be used or would not be sufficiently waterproof, form expansion joints of intermeshing hooked flanges, not less than 1 inch deep, filled with mastic sealant (concealed within joints).

### 3.5 CLEANING AND PROTECTION

- A. Remove temporary protective coverings and strippable films, if any, as metal panels are installed, unless otherwise indicated in manufacturer's written installation instructions, On completion of metal panel installation, clean finished surfaces as recommended by metal panel manufacturer, Maintain in a clean condition during construction.
- B. After metal panel installation, clear weep holes and drainage channels of obstructions, dirt, and sealant.
- C. Replace metal panels that have been damaged or have deteriorated beyond successful repair by finish touchup or similar minor repair procedures.

END OF SECTION