

WESTERN STATES METAL ROOFING

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BOARD & BATTEN

INSTALLATION GUIDE WITH TRIM, FLASHINGS AND DETAILS















Western States Metal Siding "Board & Batten" Panel

Installation, Flashings & Shop Drawing Detail Guide

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Western States Metal Siding "Board & Batten" Panel

Installation, Flashings & Shop Drawing Detail Guide

Notes to Designer and Installers

The details contained in this guide are proven industry details and are intended to be used as a design aid and installation guide. It does not depict all situations that may be encountered on all projects. Modifications are the responsibility of the designer/ owner/ installer. Consideration should be given for fit for purpose, building use, climate conditions such as temperature, snow, wind, and moisture, governing building codes, and maintenance. It is highly recommended that all trims and flashings be of the same material as the panels (metal, gauge, finish) to ensure long term performance and durability. Where possible, flashing edges should be hemmed to strengthen the edge and protect the cut edge from exposure.

Framing and Substrates

"Board & Batten" panels are used over all type of substrates like steel framing, open purlins, spaced sheathing, and wood surface such as plywood. Most details in this guide are shown with panels attached to open framing.

Note on Underlayment

Not all conditions require an underlayment, however, metal siding is susceptible to condensation and it is recommended that an appropriate underlayment be use on all wood substrates to protect the structure during installation. For added protection from rain and snow, it is recommended to use rubberized ice and water shield.

Technical Assistance

Contact your WSMR sales or technical representative for any additional information or assistance.

Oil Canning

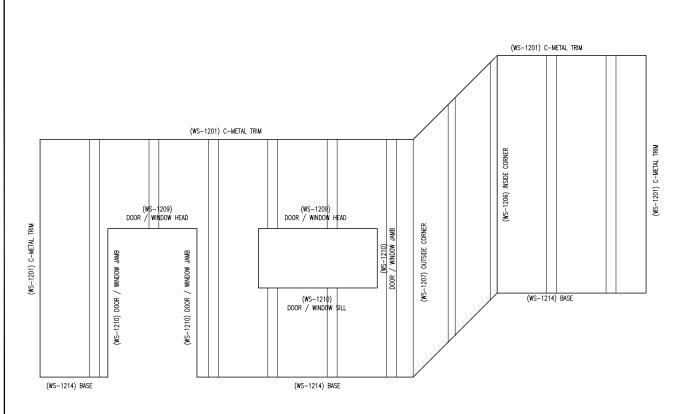
Oil canning is a condition common with flat metal surfaces. This waviness is caused by steel mill tolerances, forming, variations in the structures surfaces, and hardness of the steel. Measures are taken at the roll forming process, like profile design, steel gauge, corrective leveling, to minimize the effects of oil canning. Oil canning is a characteristic of steel and can not be eliminated totally and therefore is not reason for rejection of the panels.

Job Site Storage

While waiting to be installed on the job site, storage of panels, trim crates, and flat sheet should be sloped in order to allow for proper moisture run off. One end should be elevated so as not to allow ponding of water on the metal surface. When using tarps for protection, proper ventilation should be provided to prevent condensation. Moisture or condensation that is trapped inside a bundle can lead to white rust on sheeting. WSMR assumes no responsibility of liability for damage to our products which occurs in the possession of the consignee or which we deem to be improper handling and storage. Protective plastic film on trim or panel should be removed within 90 days. Failure to follow these instructions may void the warranty.

References

For other installation techniques and details, The Sheet Metal and Air Conditioning Contractors National Association Inc. (SMACNA) and NRCA manuals are great resource for working with sheet metal.



FLASHING TYPE		DETAIL NO.
STANDARD TRIM STANDARD TRIM STANDARD TRIM SOFFIT END SPLICE WALL—SOFFIT END SPLICE SOFFIT END WALL ALTERNATE SOFFIT END WALL SOFFIT TO WALL DRIP Op1 SOFFIT TO WALL DRIP Op2 HORIZONTAL SIDING END WALL		WSD-ST1 WSD-ST2 WSD-ST3 WSD-W1 WSD-W2 WSD-W3 WSD-W4 WSD-W5 WSD-W6 WSD-W7
VERTICAL SIDING END WALL PARAPET WALL WAINSCOAT TRANSITION TO PBR VERTICAL BASE WINDOW/DOOR HEAD WINDOW/DOOR JAMB OP1 WINDOW/DOOR SILL TRANSITION BB — \{ \}^{\text{8}}\ \text{ CORR.} \\ TRANSITION BB — \text{WESTERN RIB} \\ TRANSITION BB — WESTERN REVEATRANSITION BB — WESTERN WAVE TRANSITION BB — WESTERN WAVE TRANSITION BB — WESTERN LOCK TRANSITION BB — WESTERN SEAM SOFFIT TO WALL HORIZONTAL PARAPET WALL HORIZONTAL HORIZONTAL BASE OP 1 HEAD TRIM HORIZONTAL JAMB @ WINDOW/DOOR HRZ.	1.5 1.0	WSD-W9 WSD-W10 WSD-W11 WSD-W12 WSD-W13 WSD-W14 WSD-W15 WSD-W16 WSD-W17 WSD-W19 WSD-W20 WSD-W21 WSD-W22 WSD-W22 WSD-W23 WSD-W25 WSD-W25 WSD-W26 WSD-W27 WSD-W27 WSD-W28
WINDOW/DOOR SILL HORIZONTAL TRANSITION BB — \$\frac{7}{8}" HORZONTAL TRANSITION BB — WESTERN RIB H TRANSITION BB — PBR HRZ. TRANSITION BB — WESTERN WAVE TRANSITION BB — T—GROOVE HRZ. TRANSITION BB — WESTERN REV. OUTSIDE CORNER INSIDE CORNER OUTSIDE CORNER OUTSIDE CORNER OUTSIDE CORNER OUTSIDE CORNER OUTSIDE CORNER OUTSIDE CORNER OP2 CUSTOM TRIM SHEET NOTES	RZ. HRZ.	WSD-W31 WSD-W32 WSD-W33 WSD-W34 WSD-W35 WSD-W36 WSD-W38 WSD-W39 WSD-W40 WSD-W41 WWSD-W42 WSD-CT43



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STANDARD TRIMS			
	Α	07-18-2023	
PANEL TYPE:	REV:	DATE:	
	DETAIL #:		
BOARD AND BATTEN	MD MCD CT1		

WP-WSD-ST1

Western States Metal Siding "Board & Batten" Panel

Installation, Flashings & Shop Drawing Detail Guide

Fastener Selection

Notes to Installers:

Fastener Selection will vary depending on type and thickness of substrate. Design calculations for fastener spacing should be completed by the design engineer. The use of butyl tape mastic, butyl sealants and curing sealants is always recommended to insure weather tight installation.

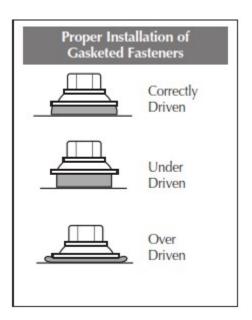
Panels and flashings should never be installed in contact with dissimilar metals.

Use only those flashings and accessories designed for use with this panel.

Screws must be long enough to fully penetrate through roof deck substrate or penetrate solid lumber at least one inch.

Exposed trim fasteners should have sealing washers and be coated to provide protection against corrosion.

Screws must be properly driven to ensure holding strength and proper seal. (See diagram) Recommended drill speed is 2000rpm. Improper setting of drill speed can lead to snapping of screw heads. Pre drilling of screw holes may be necessary with heavy gauge metals.



Western States Metal Siding "Board & Batten" Panel

Installation, Flashings & Shop Drawing Detail Guide

Fastener Selection

Description Application

14 x 7/8" Lap Self tap Used for Trim to Trim

Attachment or Trim to Wall

Panels.

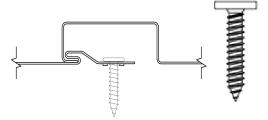


#10-12 x1" Pancake head

Wood

Used to Attach Panel

#10-12x1" SD PH Self Driller Steel



1/8" Stainless Rivets

Used for Trim to Trim

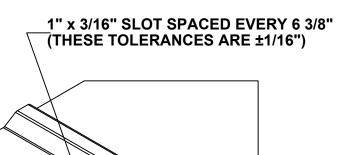
Attachment or Trim to Wall

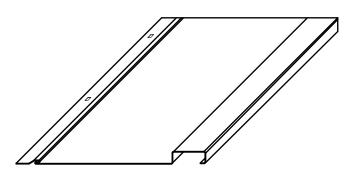
Panels.



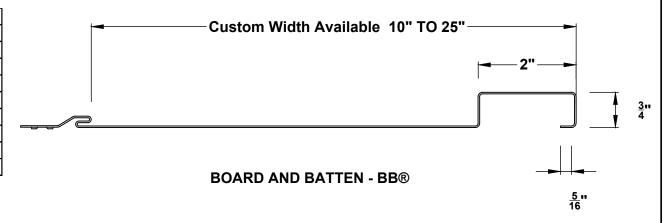
The table above shows the panel fasteners provided by WSD. Special order screws are available.

WSMR will not be responsible for final screw selection. This guide is just a reference tool to be used. Please consult a design engineer for load and design calculations.





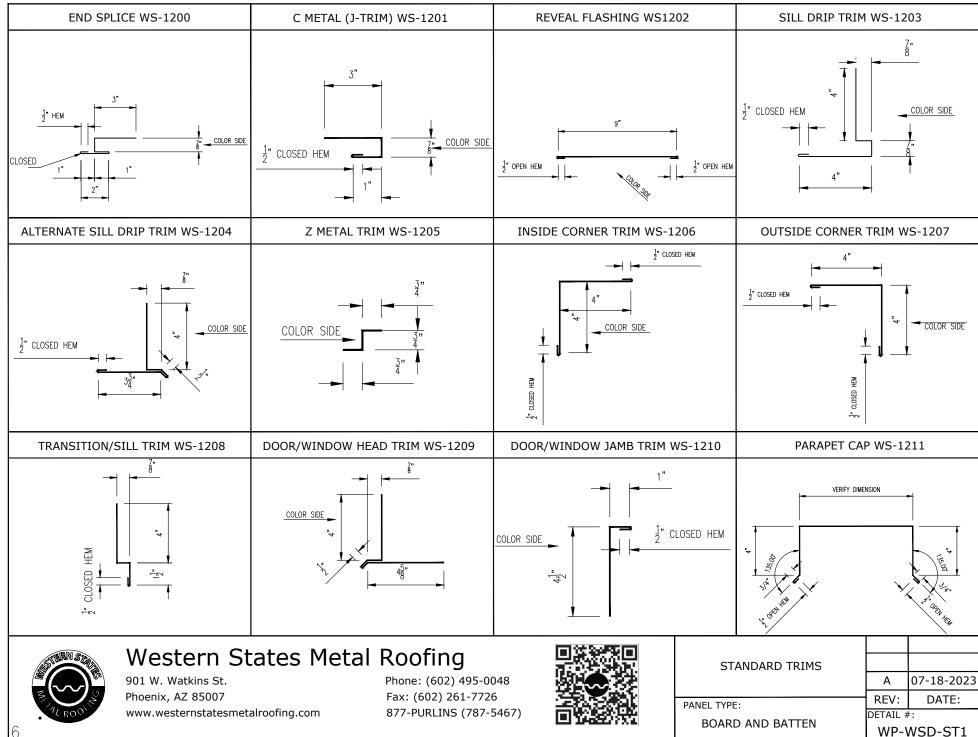
BOARD AND BATTEN				
PANEL	BOARD	BATTEN	OVERALL	
NAME	COVERAGE	COVERAGE	COVERAGE	
BB-20®	18"	2"	20"	
BB-18®	16"	2"	18"	
BB-16®	14"	2"	16"	
BB-14®	12"	2"	14"	
BB-12®	10"	2"	12"	
BB-10®	8"	2"	10"	

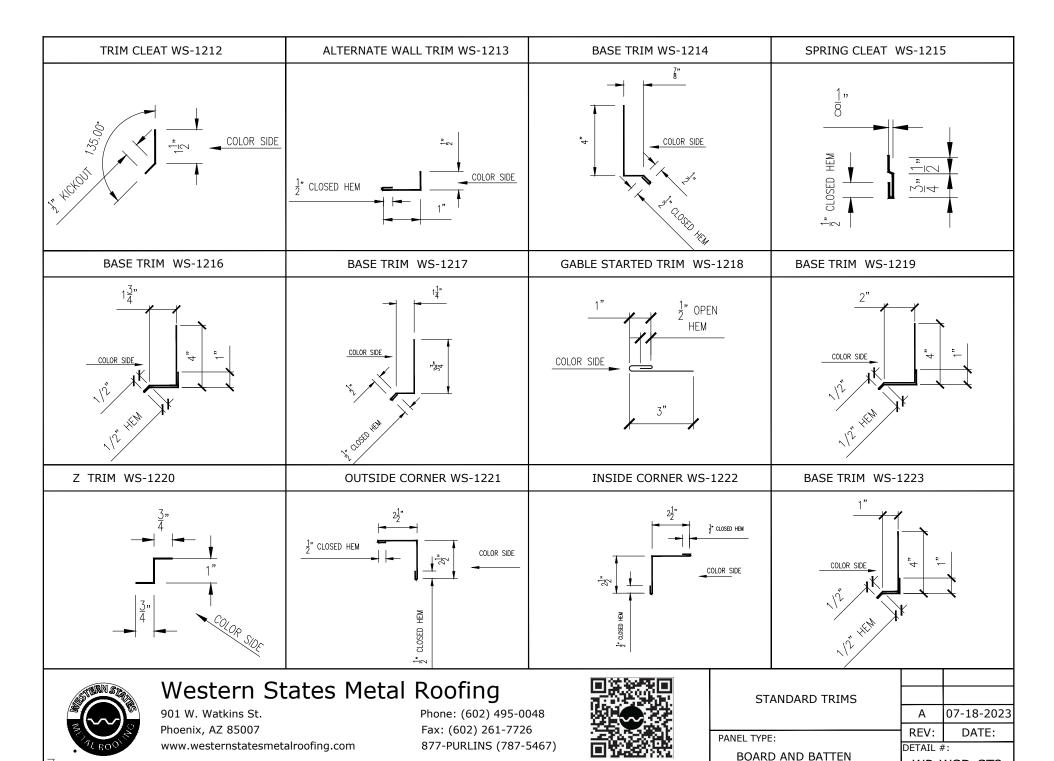


Available Lengths: 1'-0" to 30'-0" Max

	SCALE:	TITLE / PART NAME:		
Western States	DRAWN:	ВОА	RD AND BA	ATTEN
Metal Roofing		PRODUCT / PRODUCT LIN	Ē	
	DATE:	воа	RD AND BA	ATTEN
	CHECKED:			
901 W. Watkins St.		PART I.D.	REVISION	SHEET
Phoenix, AZ 85007	DATE: 6/1/2023		1	

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WP-WSD-ST2

/

BASE WS-1224	TRIM CLEAT WS-1225		
COLOR SIDE COLOR SIDE THE STATE OF THE STA	COLOR SIDE		
Mactara Ci	tatas Matal Dasfins	同位验费同	



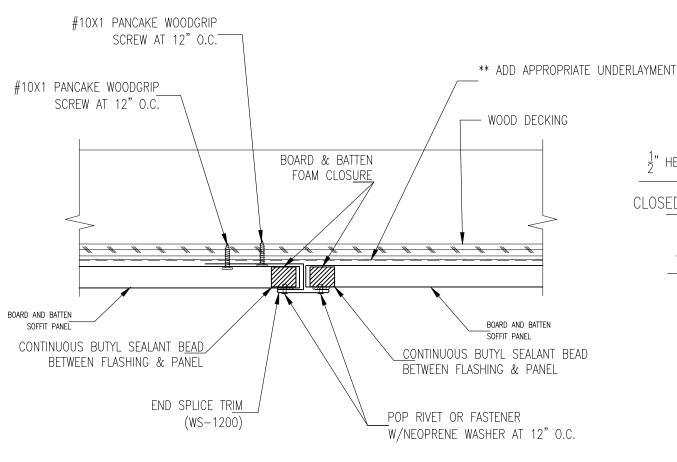
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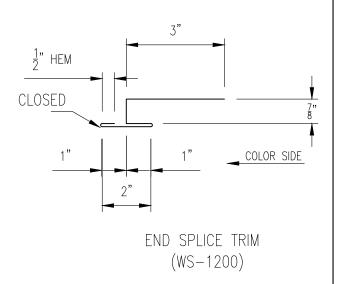


STANDARD TRIMS		
	Α	07-18-2023
	RFV:	DATF:
IEI TVDE:	INLV.	DAIL.

PANEL TYPE:
BOARD AND BATTEN

DETAIL #:
WP-WSD-ST3





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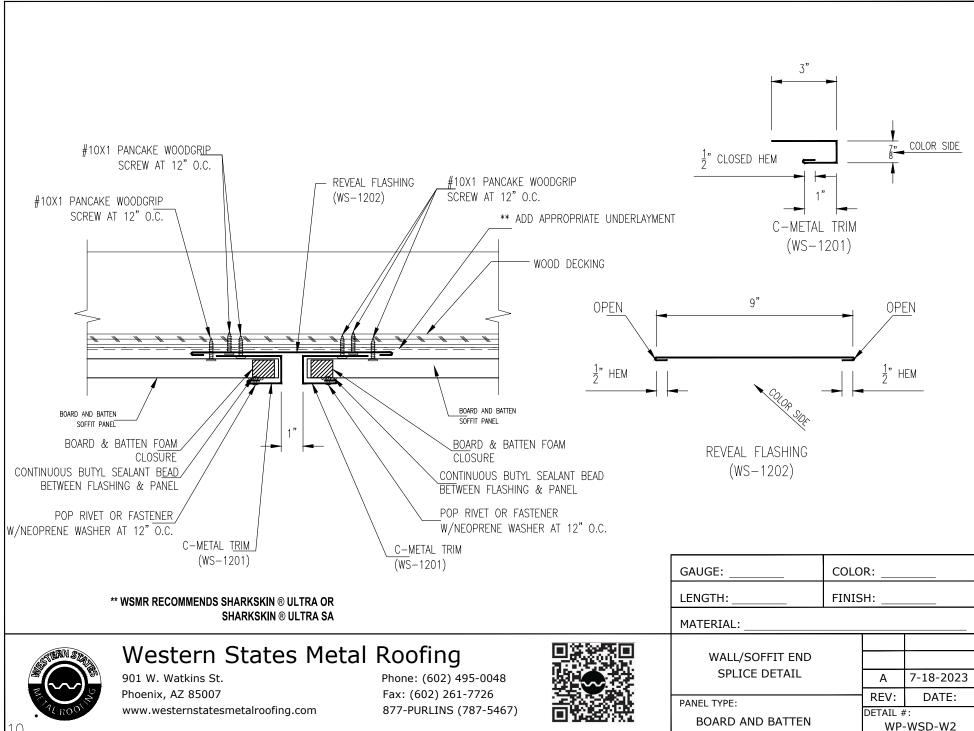
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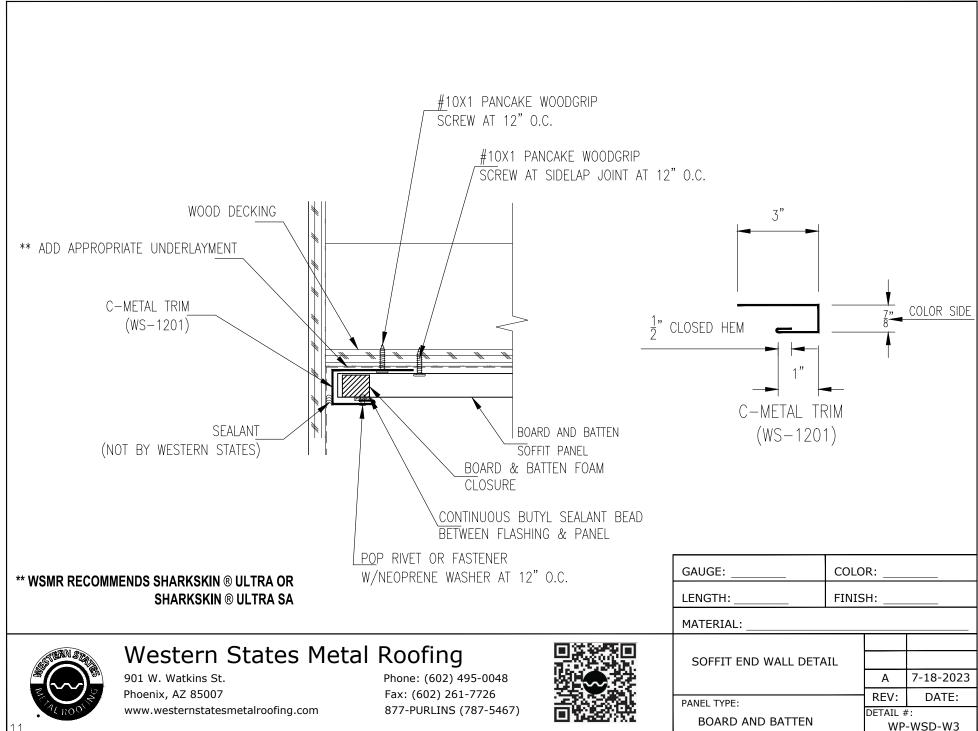
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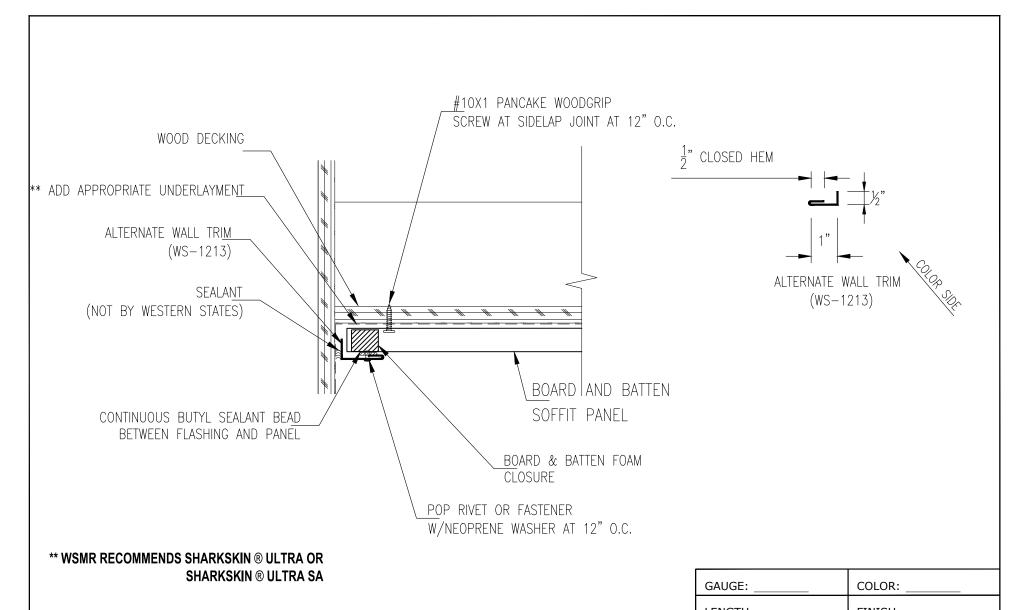
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MATERIAL:		
SOFFIT END SPLICE DETAIL		
SOTTI END STEEL DETAIL		7-18-2023
PANEL TYPE:	REV:	DATE:
BOARD AND BATTEN	DETAIL #	t: -WSD-W1









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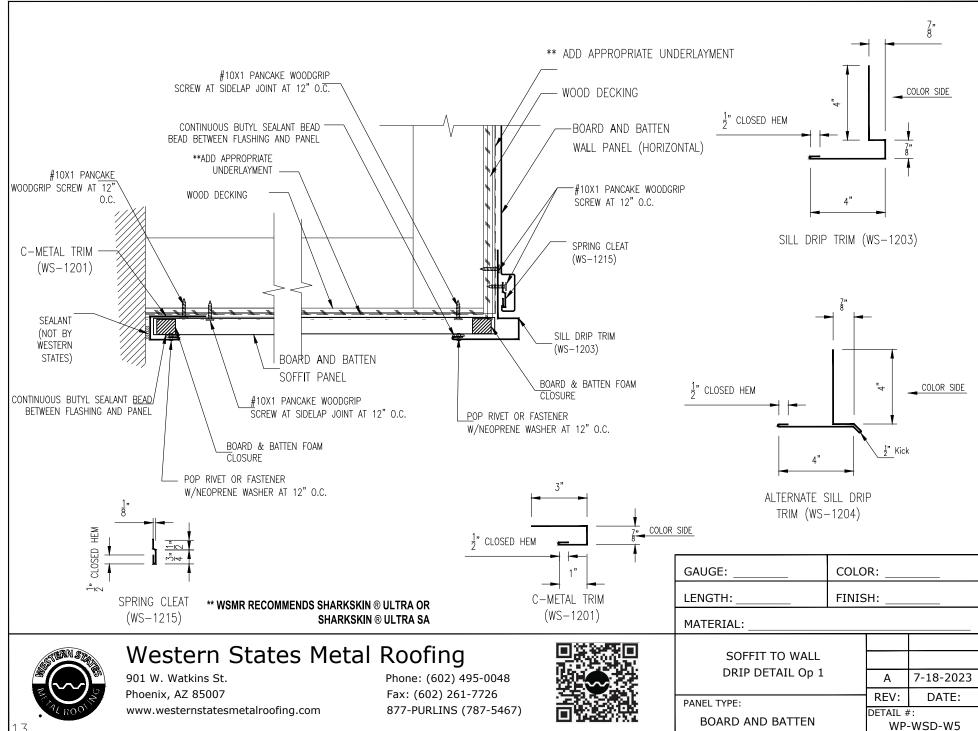
ENGTH:	FINISF	1:	
ATERIAL:			
ALTERNATE SOFFIT			

END WALL DETAIL A 7-18-2023

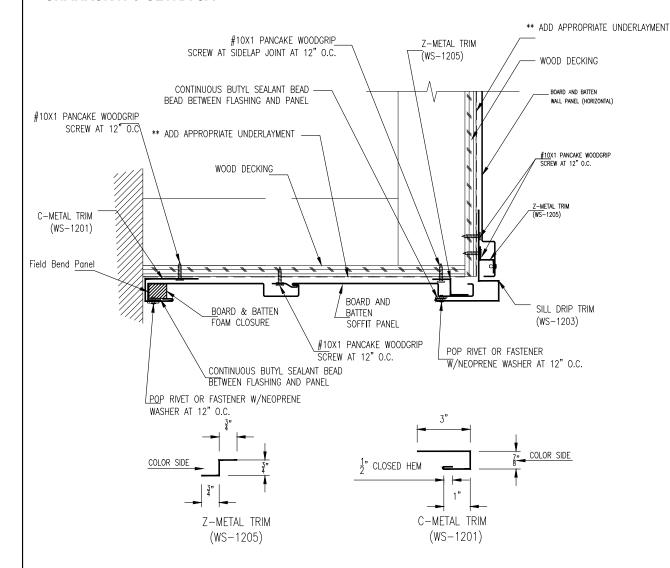
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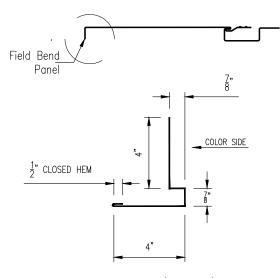
BOARD AND BATTEN

REV: DATE:
DETAIL #:
WP-WSD-W4

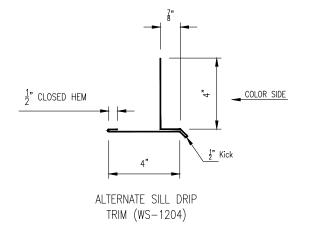


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SILL DRIP TRIM (WS-1203)



 GAUGE:

 LENGTH:

FINISH:

MATERIAL:

SOFFIT TO WALL DRIP DETAIL Op. 2

REV: DATE:

WP-WSD-W6

Α

7-18-2023

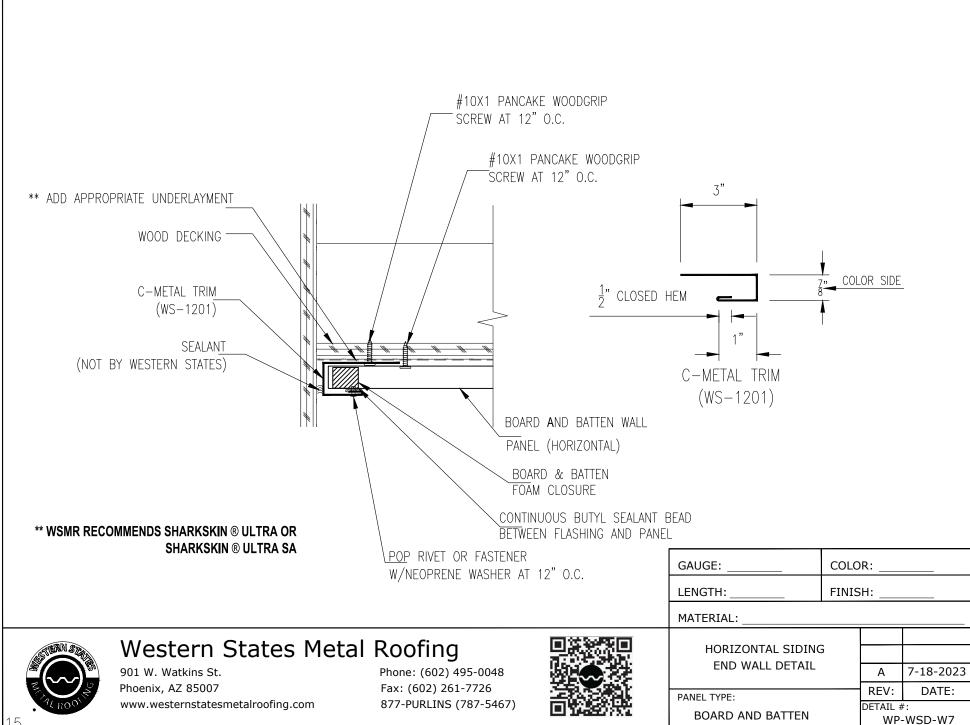
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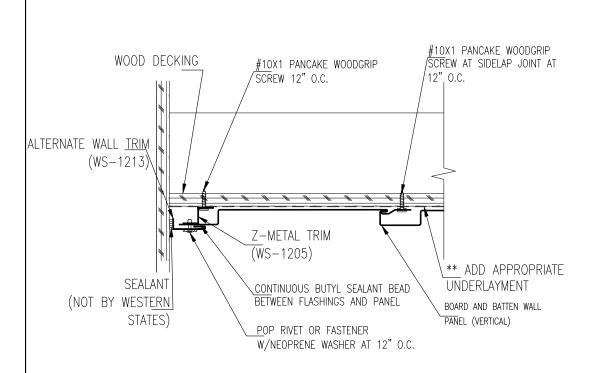
BOARD AND BATTEN

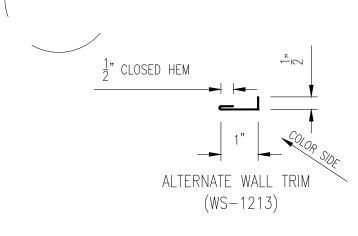


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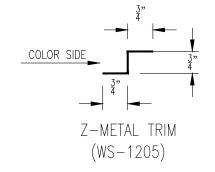
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GAUGE: COLOR: FINISH: LENGTH:

MATERIAL:

VERTICAL SIDING END WALL DETAIL

PANEL TYPE:

BOARD AND BATTEN

7-18-2023 Α REV: DATE:

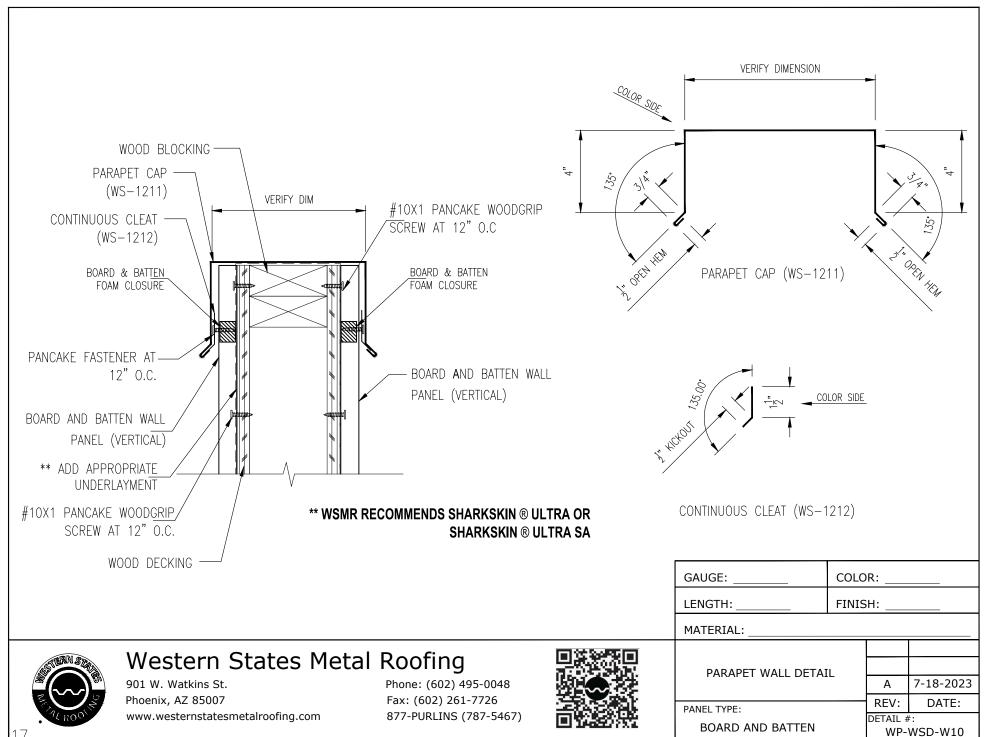
DETAIL #: WP-WSD-W9

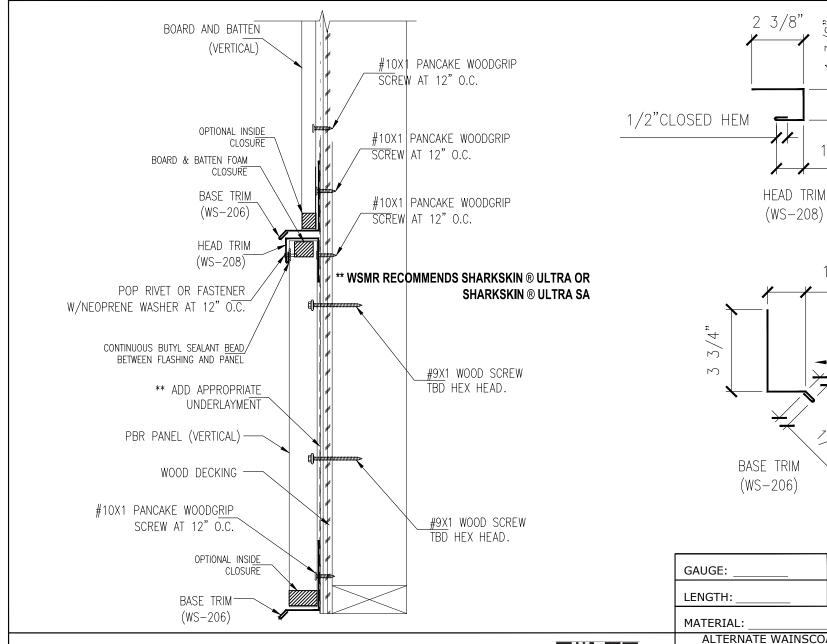
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MATERIAL:			
ALTERNATE WAINSCOAT			
TRANSITION DETAIL	ı		
(BB-12 TO R-PANEL)	ı	Α	7-18-2023
VERTICAL	4	REV:	DATE:
PANEL TYPE:	L		

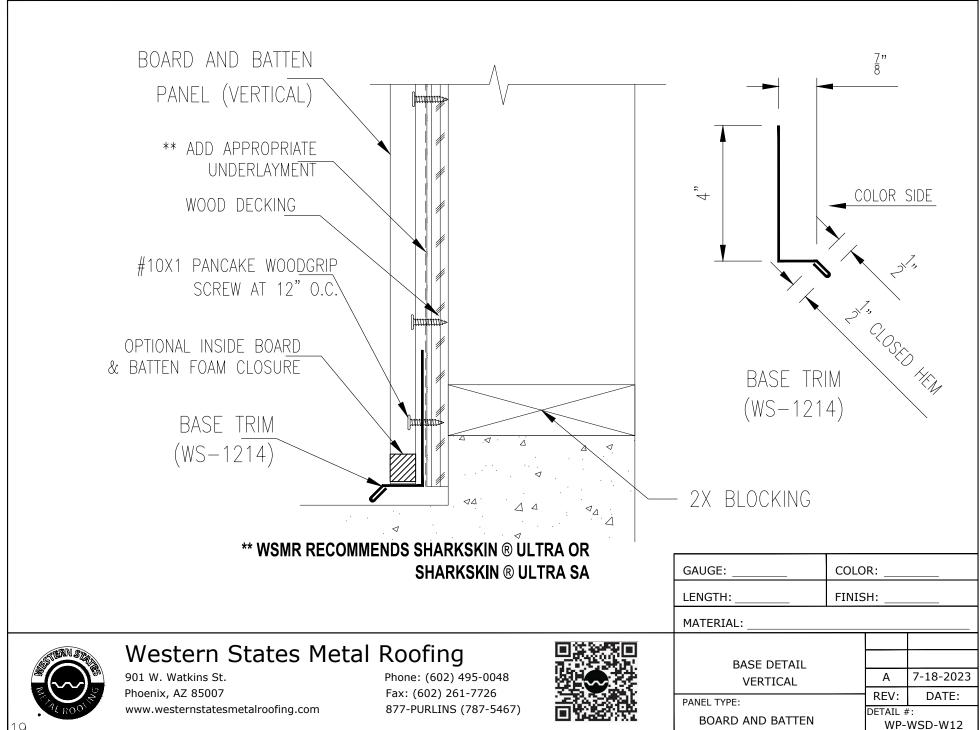
BOARD AND BATTEN

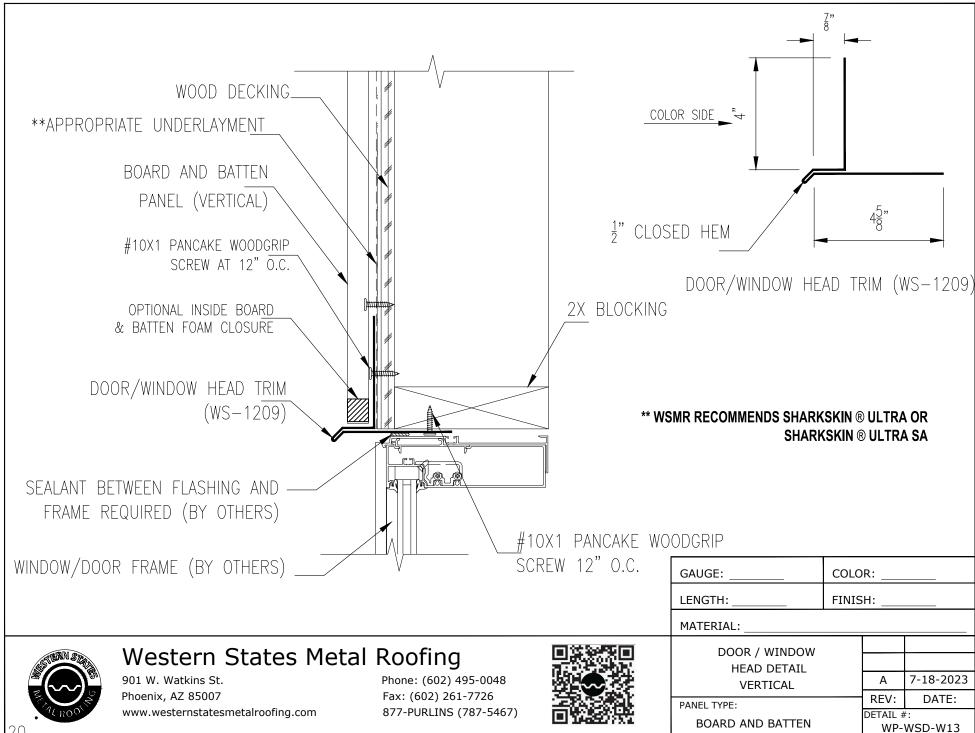
COLOR SIDE

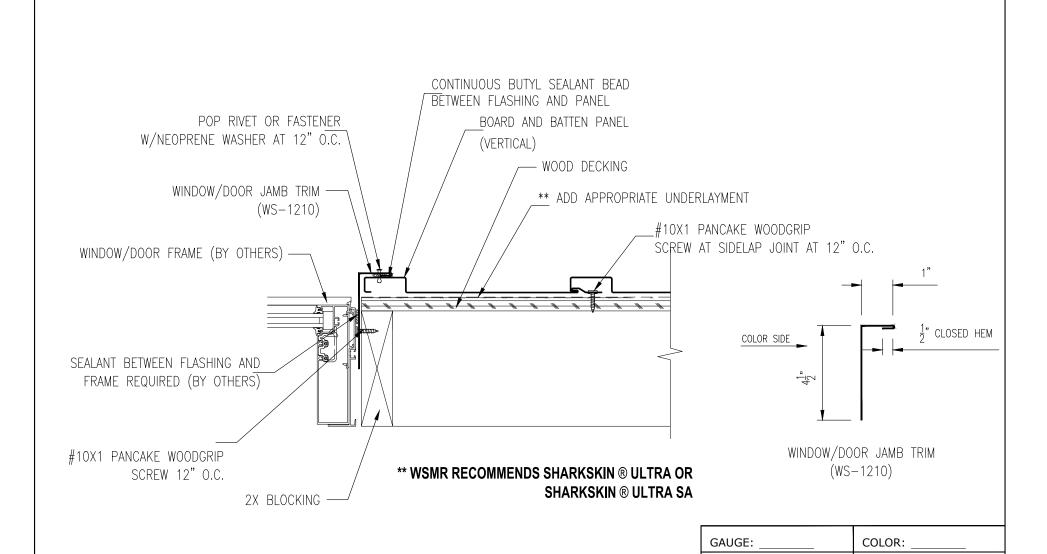
COLOR SIDE

COLOR: FINISH:

> DETAIL #: WP-WSD-W11







FINISH: LENGTH: MATERIAL: Western States Metal Roofing



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WINDOW / DOOR JAMB DETAIL OP 1 Α REV:

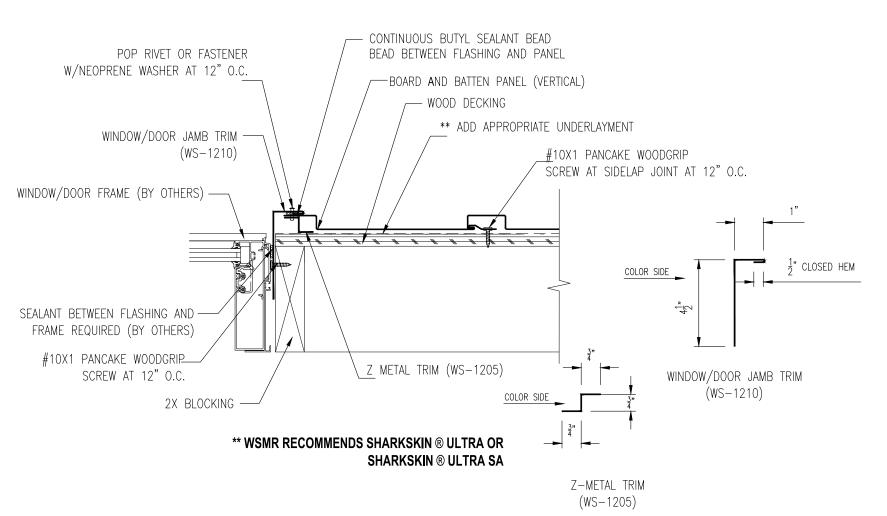
PANEL TYPE:

BOARD AND BATTEN

DETAIL #: WP-WSD-W14

7-18-2023

DATE:



GAUGE:	COLOR:
LENGTH:	FINISH:

MATERIAL:



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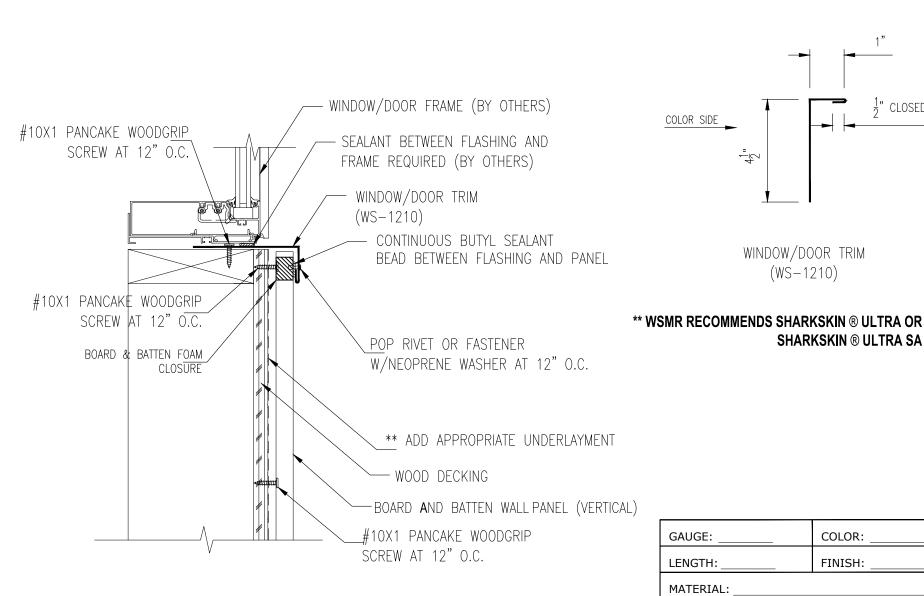


PANEL TYPE:

BOARD AND BATTEN

	Α	7-18-2023
_	RFV:	DATF:

DETAIL #: WP-WSD-W15





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	L
DOOR / WINDOW SILL DETAIL	
VERTICAL	

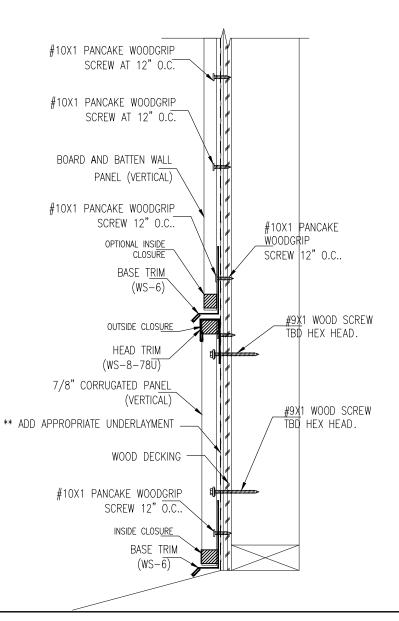
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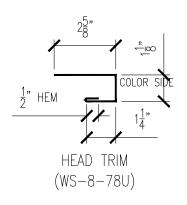
BOARD AND BATTEN

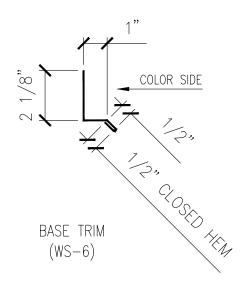
		-
W SILL DETAIL		
CAL	Α	7-18-2023
	REV:	DATE:
ATTEN	DETAIL #: WP-WSD-W16	

1" CLOSED HEM

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GAUGE:	COLOR:
LENGTH:	FINISH:

MATERIAL:

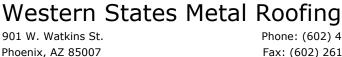
ALTERNATE WAINSCOAT VERTICA
TRANSITION DETAIL
(BOARD AND BATTEN TO 7/8"
CORRUGATED PANEL)

PANEL TYPE:

BOARD AND BATTEN

CAL		
	Α	7-18-2023
	REV:	DATE:
	DETAIL #	<i>+</i> •

WP-WSD-W17

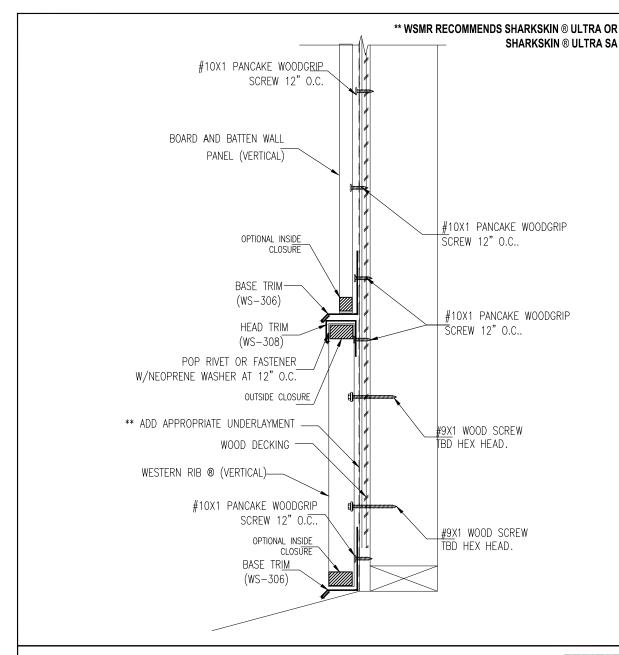


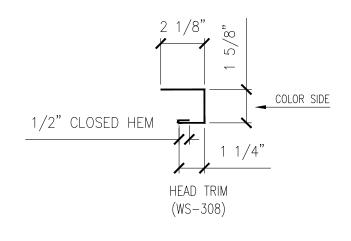
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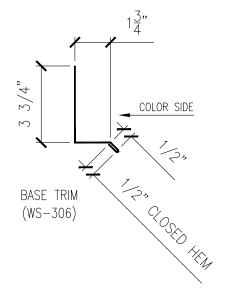
Fax: (602) 261-7726











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LENGTH:	FINISH:

MATERIAL:

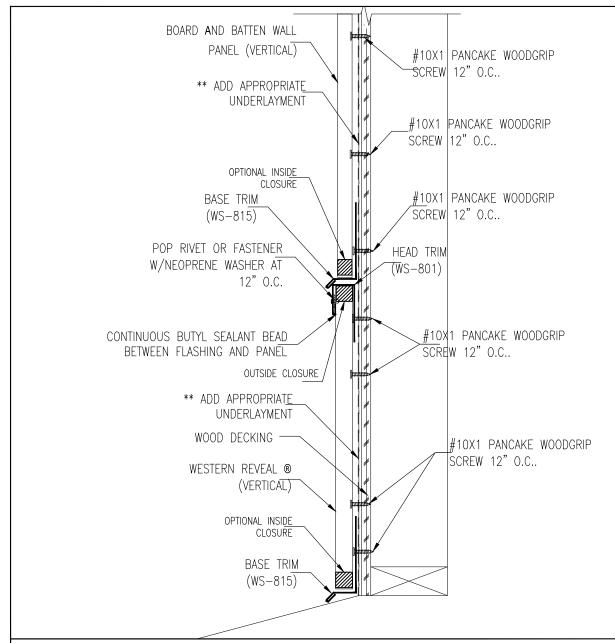


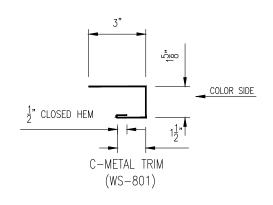
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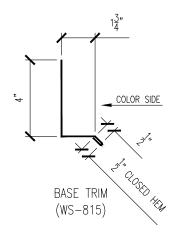


	MATERIAL:		
	ALTERNATE WAINSCOAT		·
	TRANSITION DETAIL		
((BOARD AND BATTEN TO WESTERN	Α	7-18-2023
	RIB) PANEL TYPE:	REV:	DATE:
	BOARD AND BATTEN	DETAIL #	t: WSD-W18





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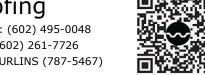
		DFTAIL £	t·
	PANEL TYPE:	REV:	DATE:
	KLVLAL (6) VLKTICAL)	· ·	
(REVEAL ® VERTICAL)	Α	7-18-2023
-	BOARD AND BATTEN TO WESTERN		
	VERTICAL		
	WAINSCOAT TRANSITION DETAIL		
	MATERIAL:		

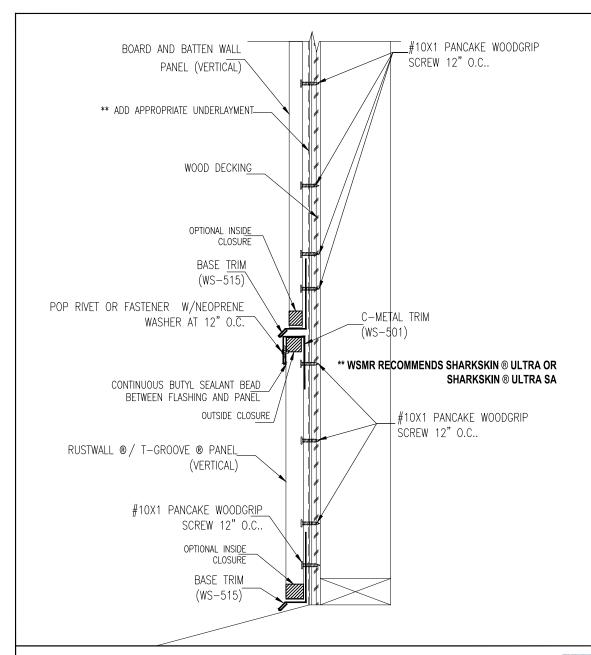
BOARD AND BATTEN

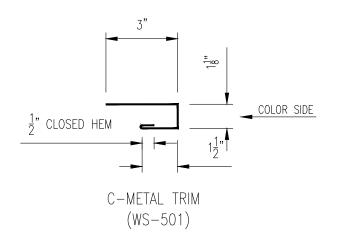
WP-WSD-W19

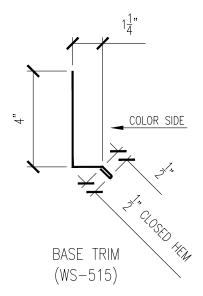
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GAUGE:	COLOR:
LENGTH:	FINISH:

MATERIAL:

WAINSCOAT TRANSITION DETAIL
VERTICAL
(BOARD AND BATTEN TO
RUSTWALL ®)

PANEL TYPE:
BOARD AND BATTEN

DETAIL
WE

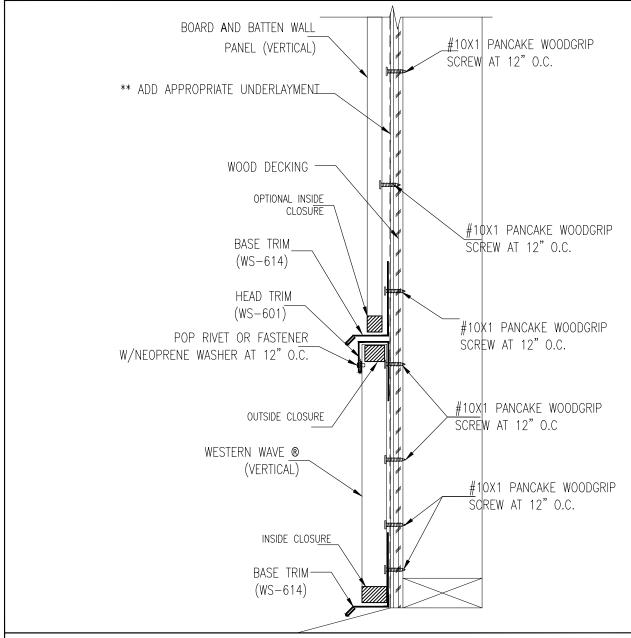
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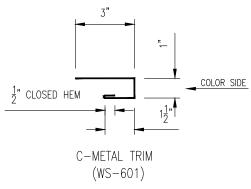
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DETAIL #: WP-WSD-W20

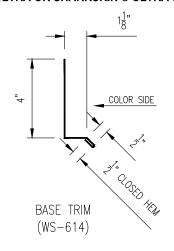
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GAUGE:	COLOR:
LENGTH:	FINISH:

MATERIAL:

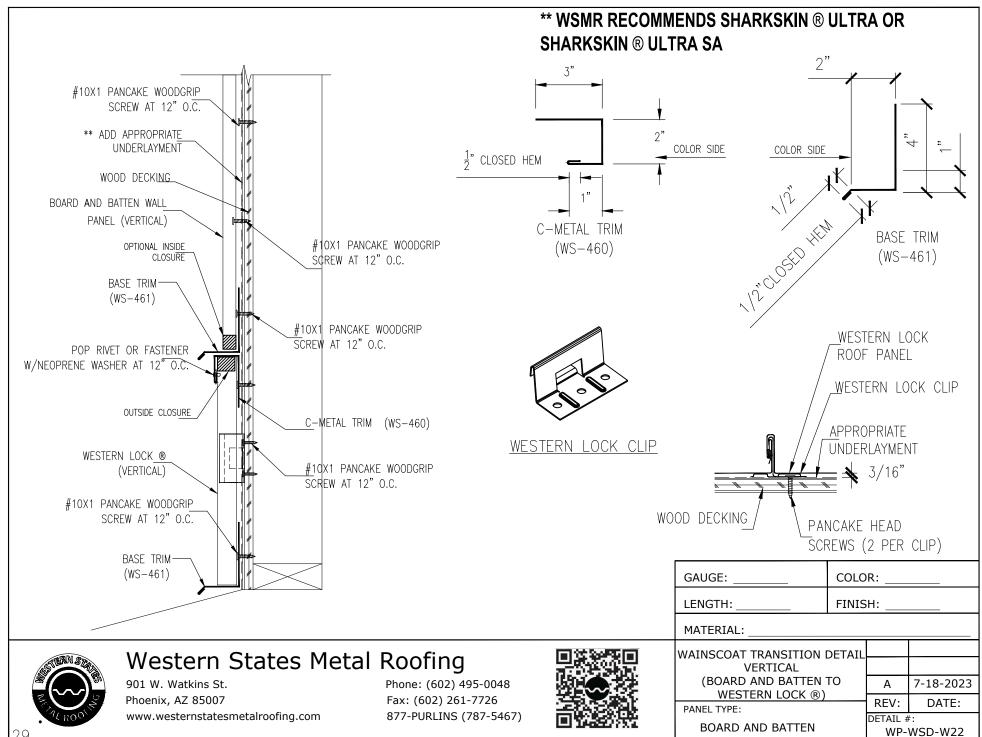
Western States Metal Roofing 901 W. Watkins St. Phone: (602) 495-0048 Phoenix, AZ 85007 Fax: (602) 261-7726 877-PURLINS (787-5467) www.westernstatesmetalroofing.com

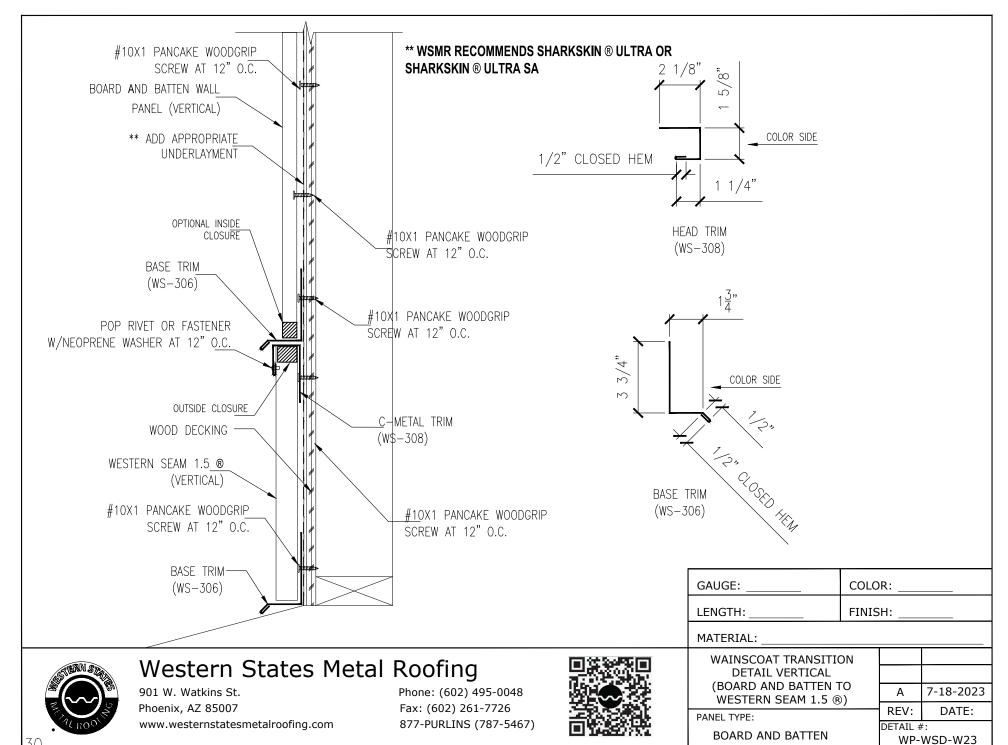


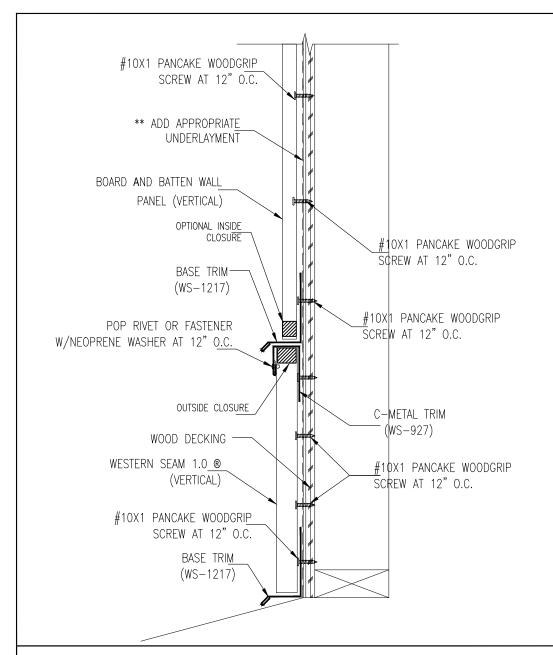
	WAINSCOAT TRANSITION DETAIL	
	VERTICAL	
	(BOARD AND BATTEN TO	Α
	WESTERN WAVE ®)	·
	PANEL TYPE:	REV
١		DETA:
	BOARD AND BATTEN	

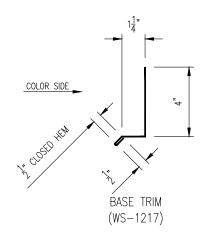
7-18-2023 DATE: \IL #:

WP-WSD-W21

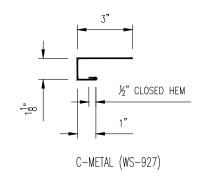








** WSMR RECOMMENDS SHARKSKIN ® ULTRA OR **SHARKSKIN ® ULTRA SA**



GAUG	iE:	COLOR:
LENG	TH:	FINISH:

MATERIAL:

WAINSCOAT TRANSITION **DETAIL VERTICAL** (BOARD AND BATTEN TO WESTERN SEAM 1.0 ®)

PANEL TYPE:

BOARD AND BATTEN

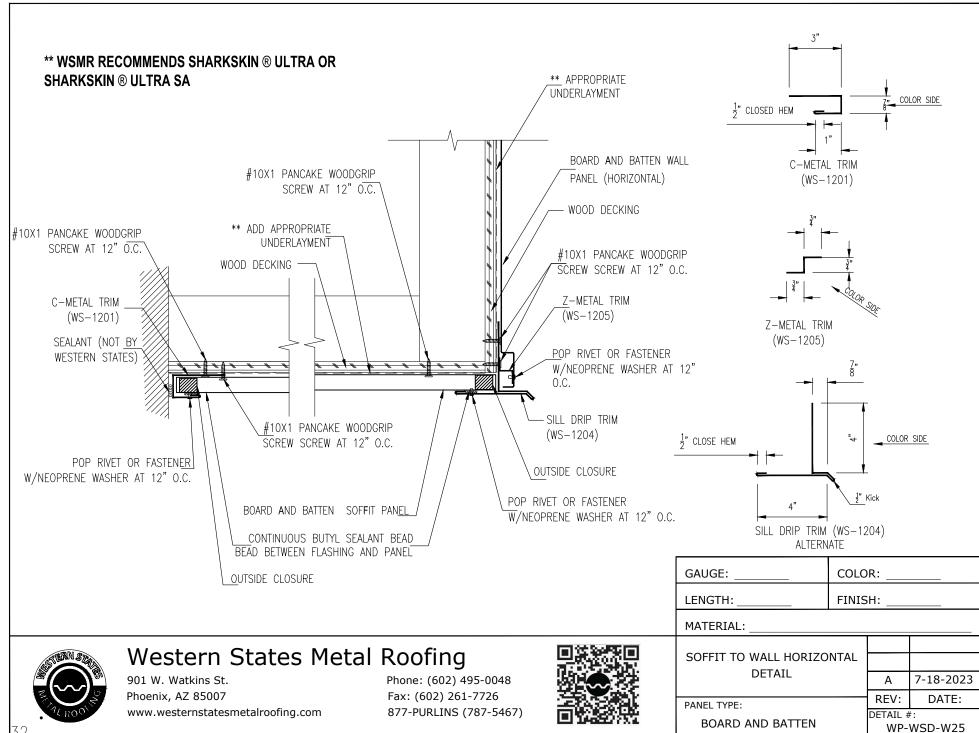
	Α	7-18-2023		
	REV:	DATE:		
	DETAIL	,		

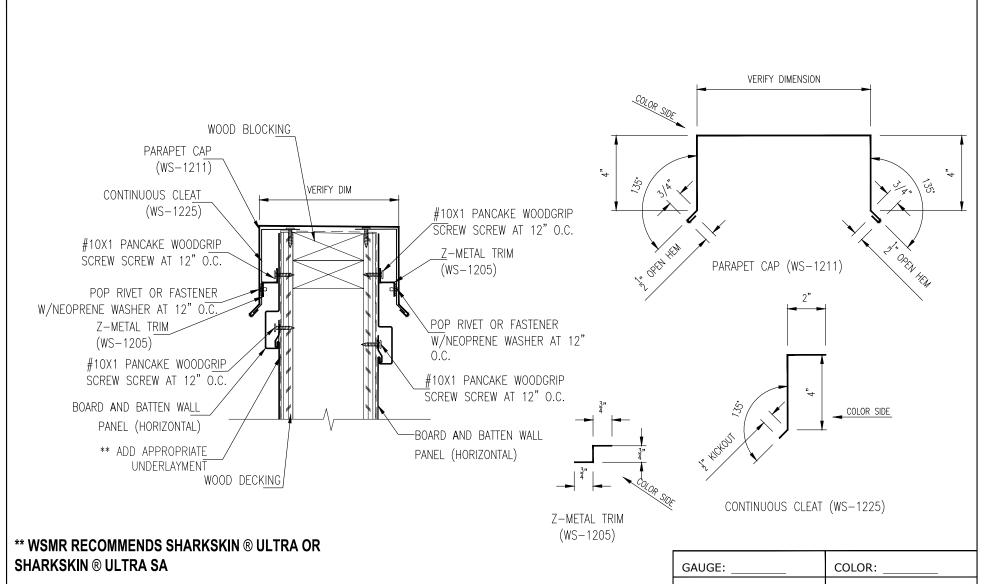
DETAIL #: WP-WSD-W24



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	LENGTH:	FINIS	н:	
	MATERIAL:			
	PARAPET WALL HORIZONTAL			
	DETAIL		Α	7-18-2023

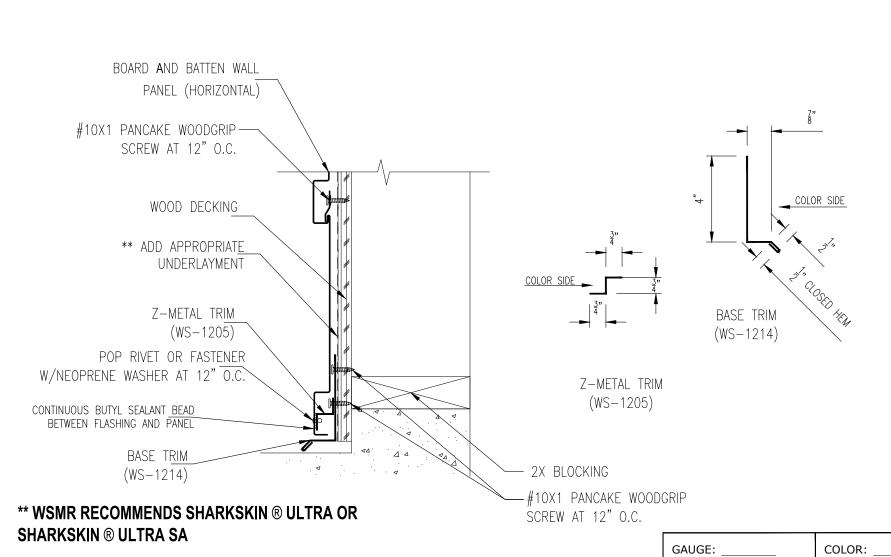
PANEL TYPE:

BOARD AND BATTEN

REV: DATE:

DETAIL #: WP-WSD-W26

3.3



TURN STAN

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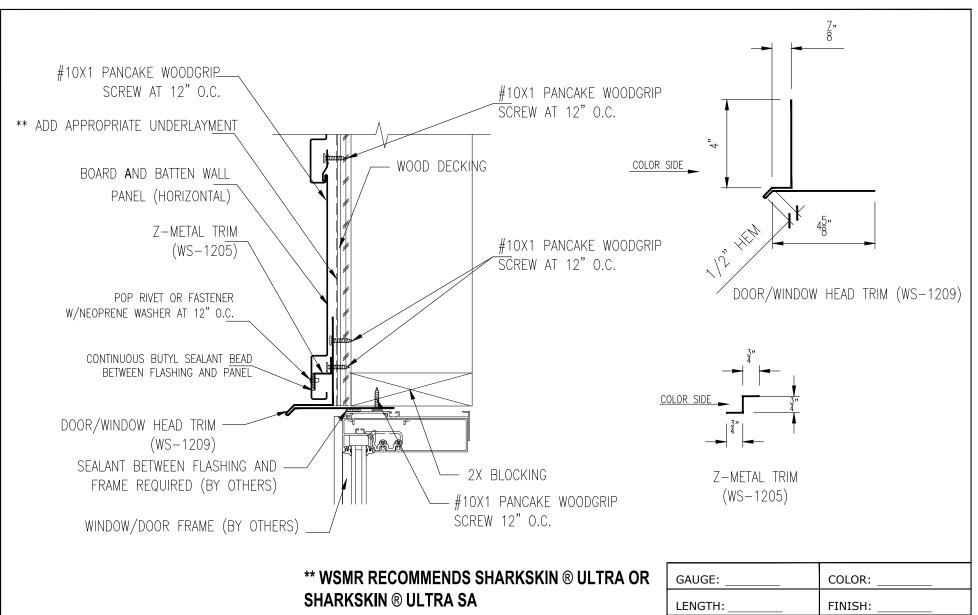
LENGTH: FINIS			H:		
	MATERIAL:				
	HORIZONTAL BASE DETAIL OP 1				
			Α	7-18-2023	

PANEL TYPE:

REV: DATE:

BOARD AND BATTEN

DETAIL #:
WP-WSD-W27





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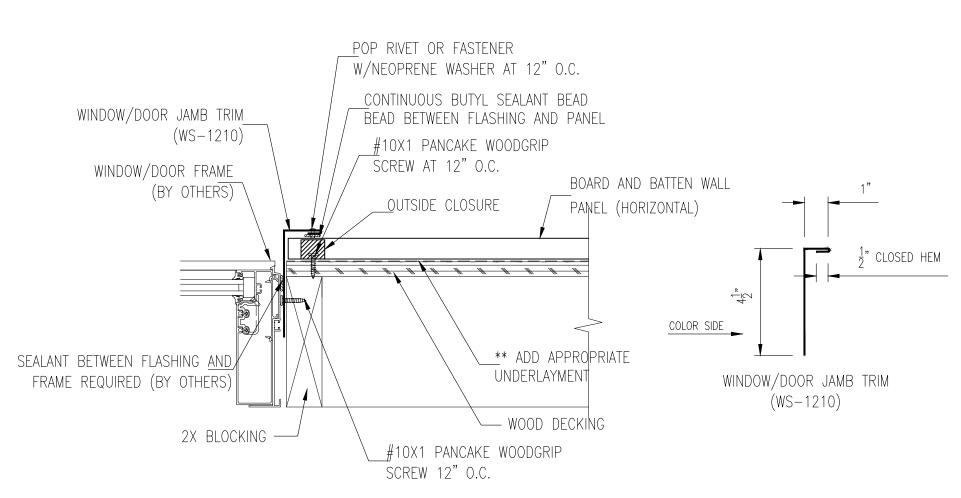
GAUGE:	COLOR:
LENGTH:	FINISH:
MATERIAL:	

SILL/HEAD TRIM @ WINDOW/DOOR

7-18-2023 **HORIZONTAL OP 2** Α REV: DATE: PANEL TYPE:

BOARD AND BATTEN

DETAIL #: WP-WSD-W28



** WSMR RECOMMENDS SHARKSKIN ® ULTRA OR SHARKSKIN ® ULTRA SA

GAUGE: _____ COLOR: _____

LENGTH: ____ FINISH: _____

MATERIAL:

ROOT ROOT

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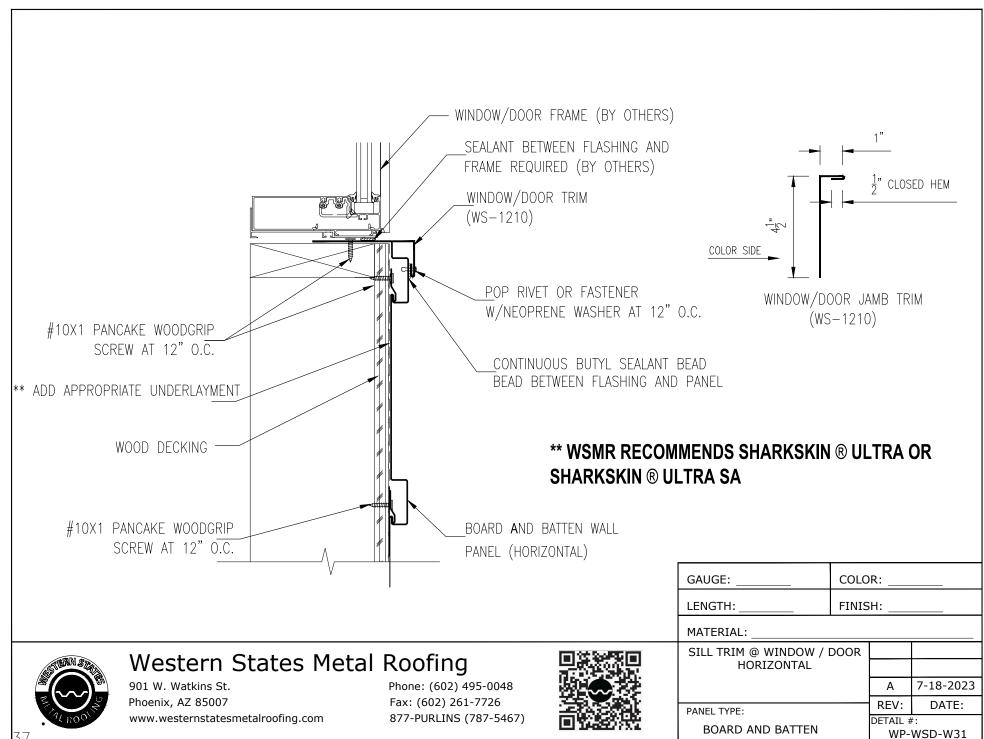
JAMB TRIM @ WINDOW / DOOR		
HORIZONTAL		

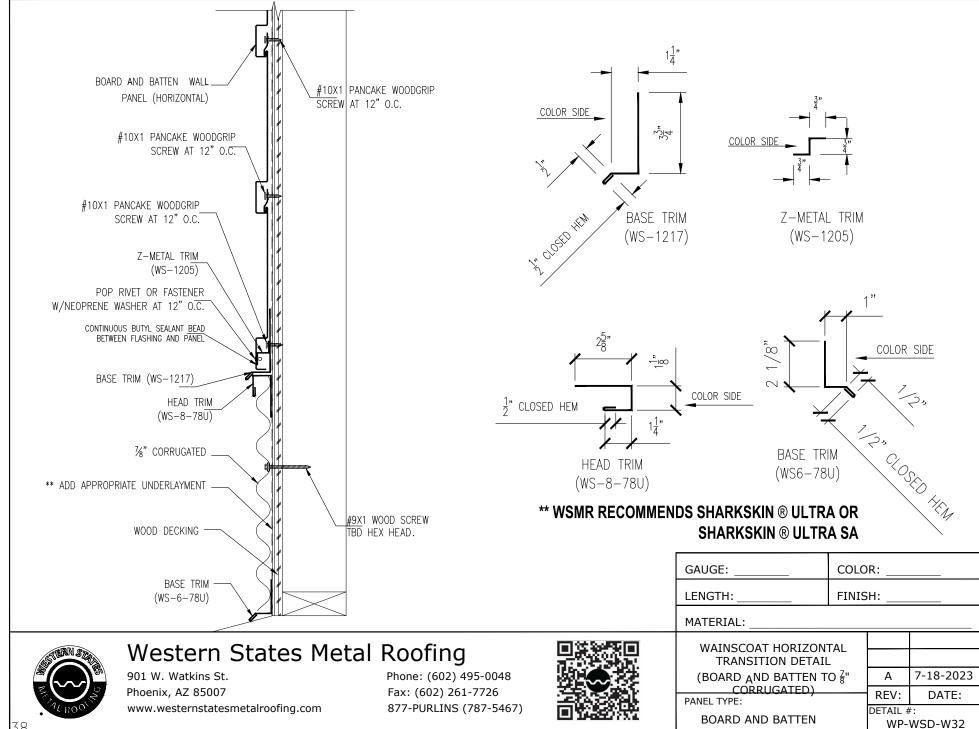
PANEL TYPE:

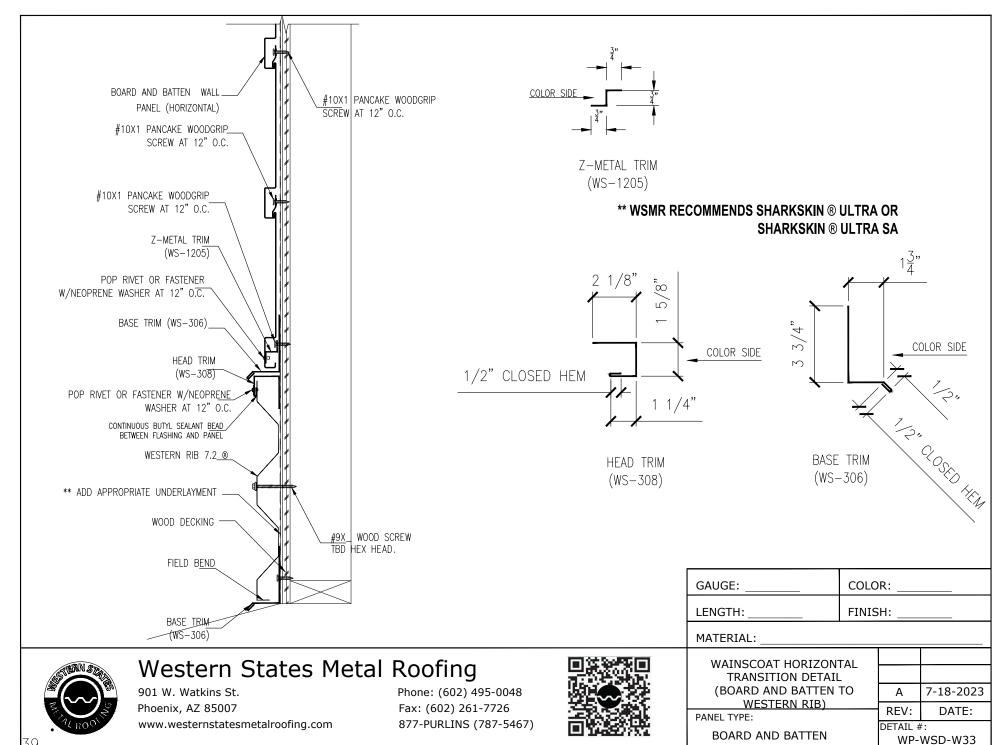
BOARD AND BATTEN

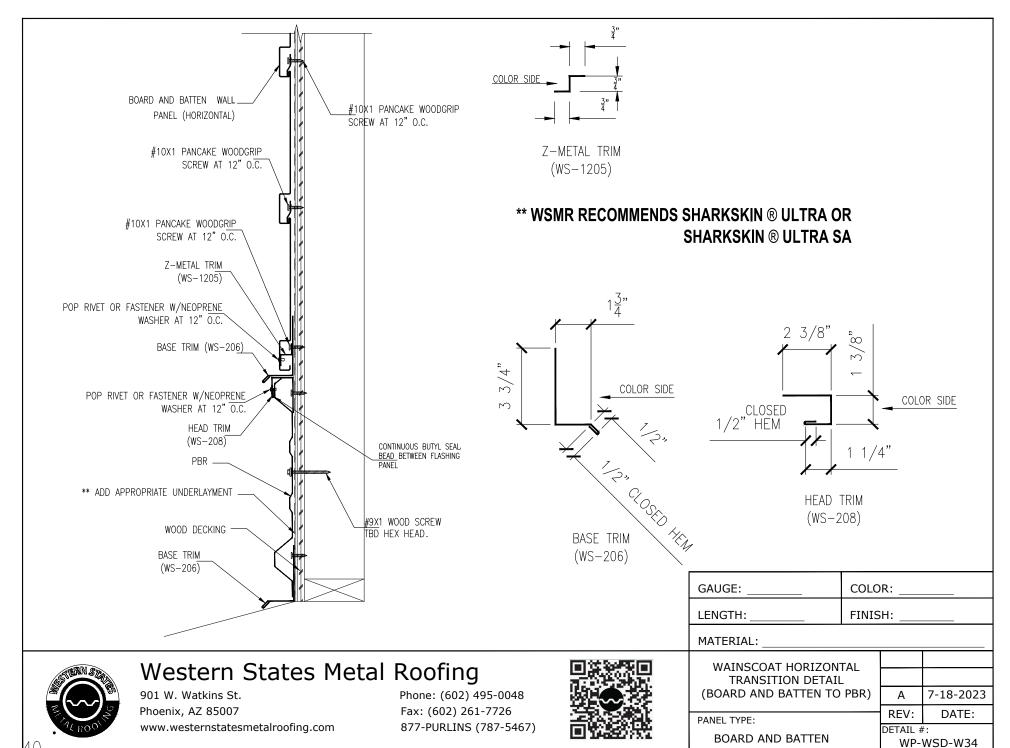
1		
	Α	7-18-2023
	REV:	DATE:
	DETAIL #	· ·

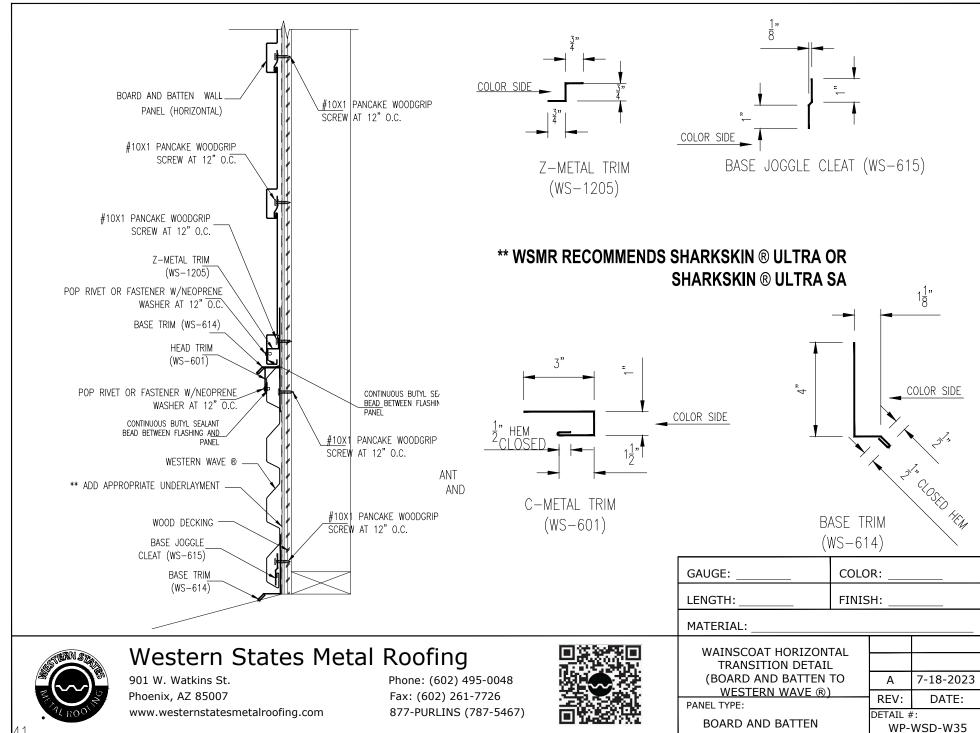
ETAIL #: WP-WSD-W29

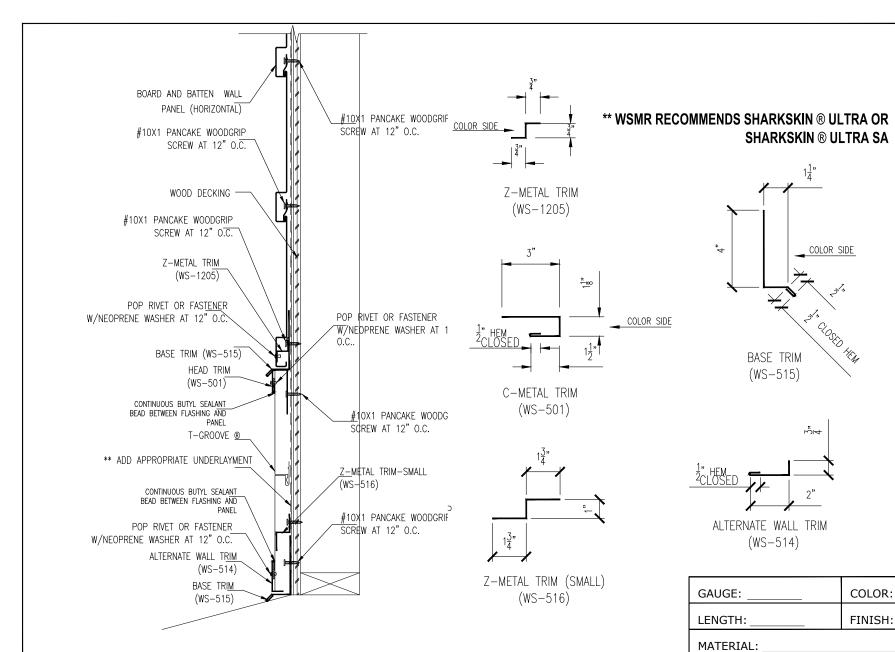














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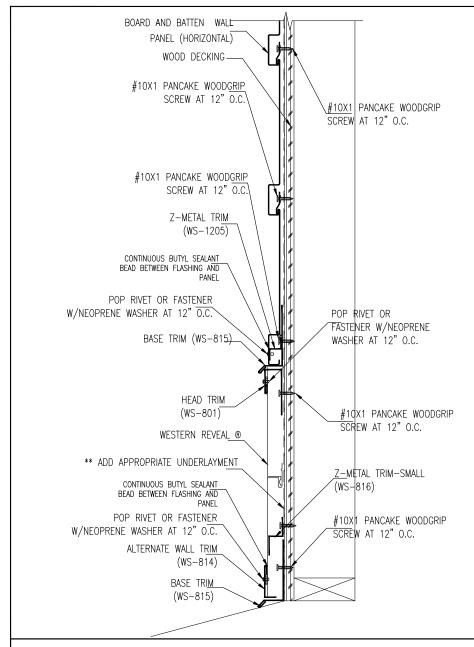
WAINSCOAT HORIZONTAL
TRANSITION DETAIL
(BOARD AND BATTEN TO
T-GROOVE ®)

PANEL TYPE:

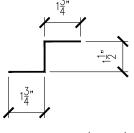
BOARD AND BATTEN

-		
	Α	7-18-2023
	REV:	DATE:
	DETAIL #:	

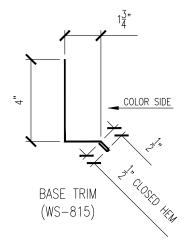
WP-WSD-W36

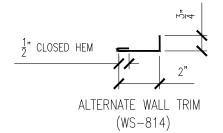


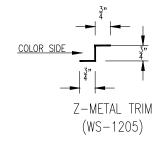
** WSMR RECOMMENDS SHARKSKIN ® ULTRA OR SHARKSKIN ® ULTRA SA

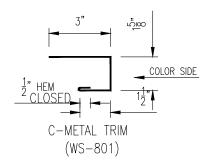


Z-METAL TRIM (SMALL) (WS - 816)









GAUGE:	COLOR:
LENGTH:	FINISH:

MATERIAL:

WAINSCOAT HORIZONTAL TRANSITION DETAIL (BOARD AND BATTEN TO

7-18-2023 Α REV: DATE:

WP-WSD-W37

DETAIL #:

PANEL TYPE:

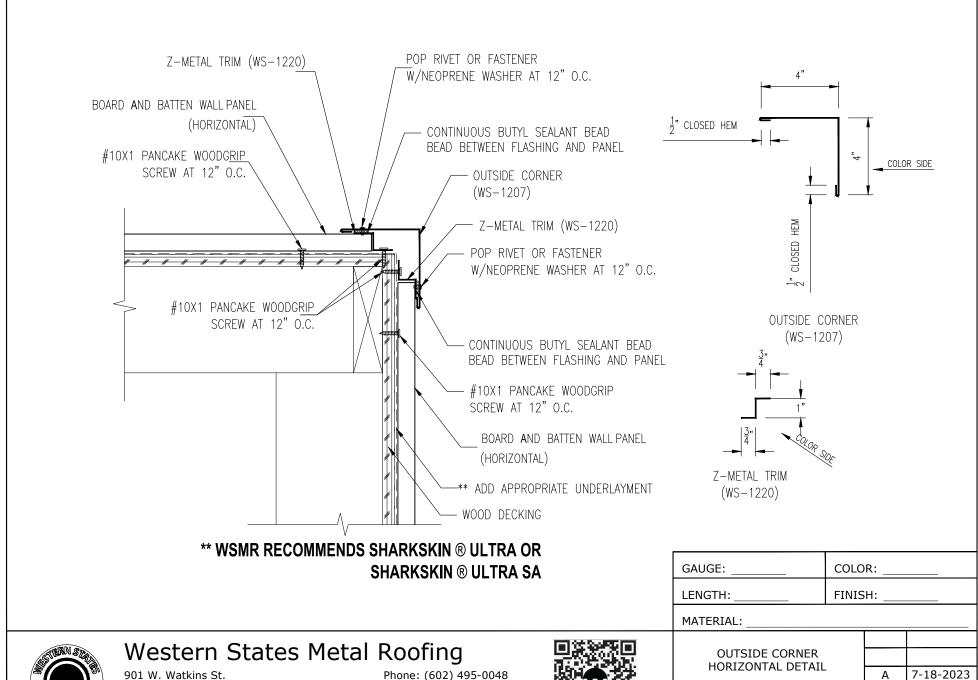
BOARD AND BATTEN

WESTERN REVEAL ®)



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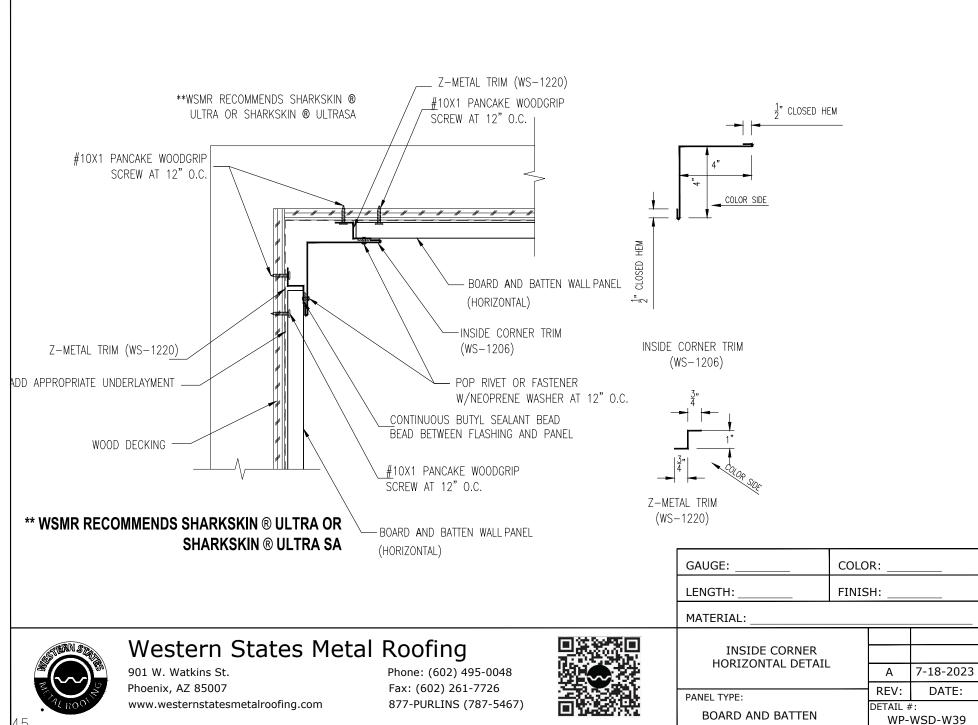


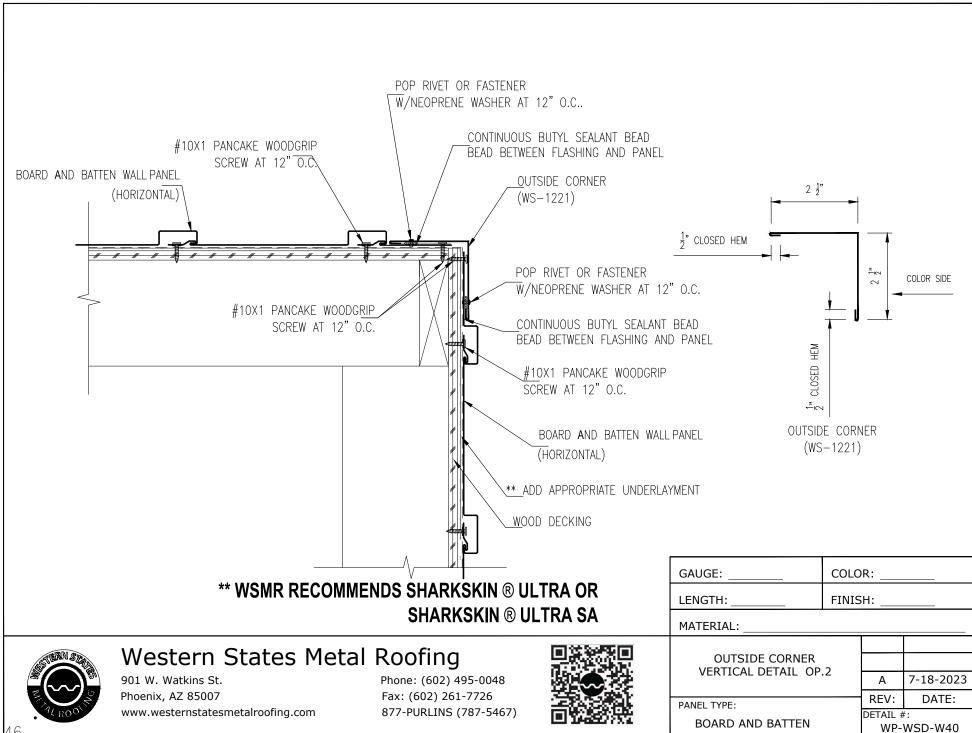
PANEL TYPE:

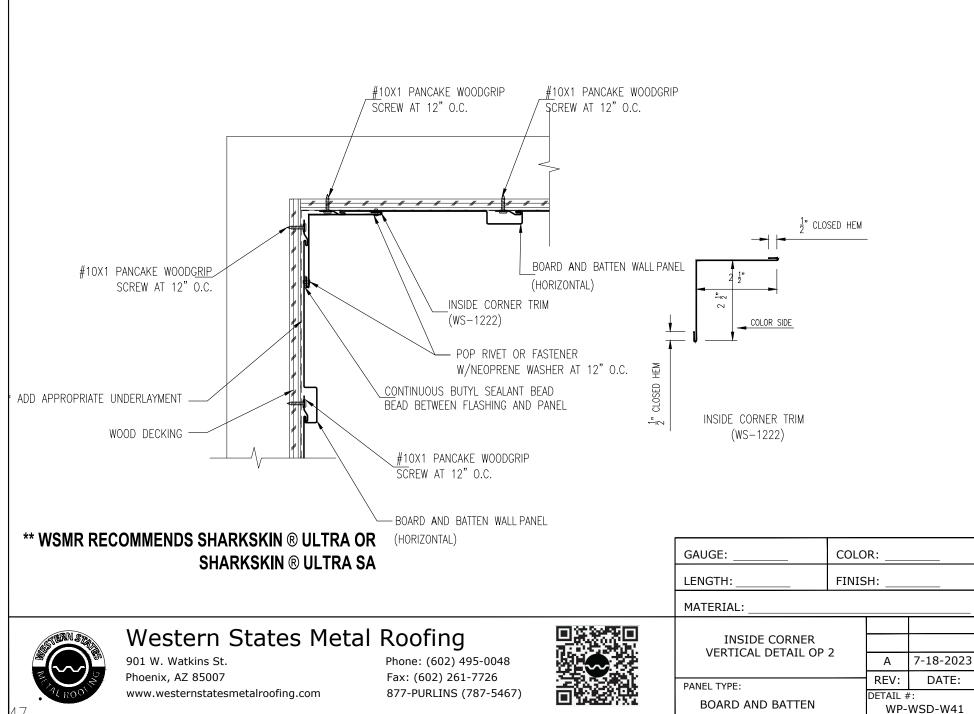
REV: DATE:

BOARD AND BATTEN

DETAIL #: WP-WSD-W38







CUSTOM TRIM

GAUGE:	COLOR:
BREAKS:	FINISH:
LENGTH:	STRETCH OUT:

MATERIAL:

CUSTOM TRIM NAME:

A 07-18-2023

PANEL TYPE:

REV: DATE:

WP-WSD-CT42

BOARD & BATTEN

ROOK ROOK

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PANEL TYPE:

BOARD & BATTEN

07-18-2023

REV: DATE:

DETAIL #:

WP-WSD-MN43



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